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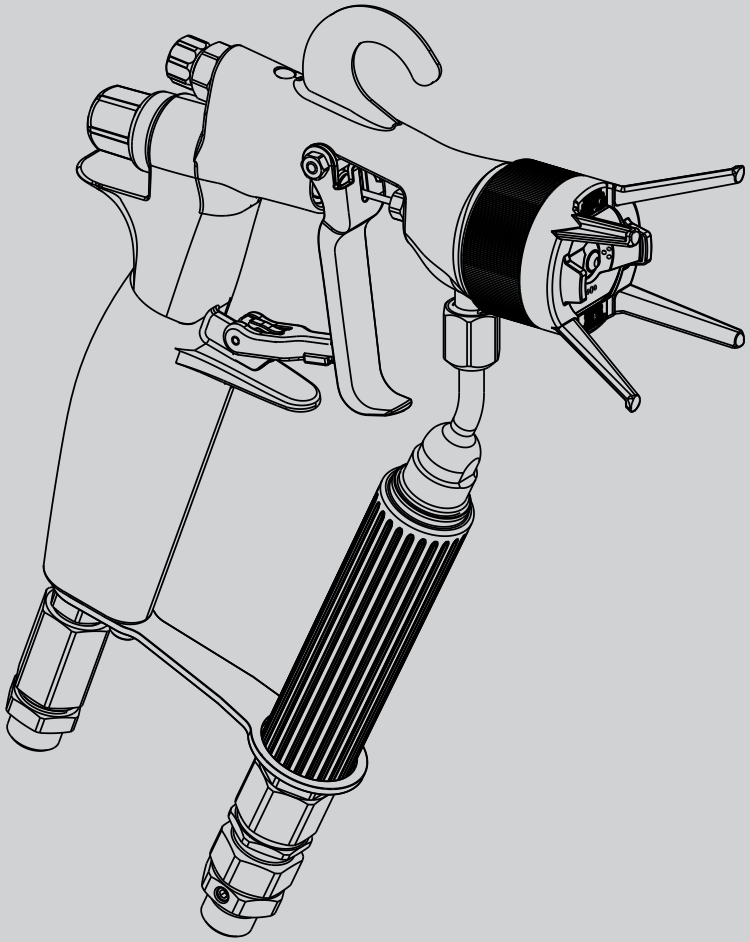

AC 4500 PROFESSIONAL AIRCOAT SPRAY GUN

GB

TRANSLATION OF THE ORIGINAL OPERATING INSTRUCTIONS

II 2G X

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Contents

Explanation of symbols used

	**This symbol indicates a potential danger for you or for the device. Under this symbol you can find important information on how to avoid injuries and damage to the device.**
	**Indicates tips for use and other particularly useful information.**

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1 SAFETY PRECAUTIONS

Please read the operating manual carefully and observe the safety instructions. Keep the operating manual in a safe place.

Be safety-conscious! All local and national regulations governing ventilation, fire prevention, and operation must be observed.

HAZARD: Injection injury. A high pressure stream produced by this equipment can pierce the skin and underlying tissues, leading to serious injury and possible amputation. See a physician immediately.

DO NOT TREAT AN INJECTION INJURY AS A SIMPLE CUT! Injection can lead to amputation. See a physician immediately. Inform the physician of the type of coating material or cleaning agent with which the injury was caused.

- NEVER aim the gun at any part of the body.
- NEVER allow any part of the body to touch the fluid stream. DO NOT allow body to touch a leak in the fluid hose.
- NEVER put hand in front of the gun. Gloves will not provide protection against an injection injury.
- NEVER point the spray gun at people or animals.
- NEVER spray onto the spray device.
- ALWAYS lock the gun trigger, shut the pump off, and release all pressure before servicing, cleaning the tip or guard, changing tip, or leaving unattended. Pressure will not be released by turning off the motor. The PRIME/SPRAY valve must be turned to PRIME to relieve the pressure. Refer to the Pressure Relief Procedure described in the pump manual.
- ALWAYS keep the tip guard in place while spraying. The tip guard provides some protection but is mainly a warning device.
- ALWAYS remove the spray tip before flushing or cleaning the system.
- The paint hose can develop leaks from wear, kinking and abuse. A leak can inject material into the skin. Inspect the hose before each use.
- NEVER use a spray gun without a trigger lock and trigger guard in place and in good working order.
- All accessories must be rated at or above the maximum operating pressure range of the sprayer. This includes spray tips, extensions, and hose.

HAZARD: Explosion hazard due to incompatible materials. Will cause severe injury or property damage.

- Do not use materials containing bleach or chlorine.
- Do not use halogenated hydrocarbon solvents such as bleach, mildewcide, methylene chloride and 1,1,1 - trichloroethane. They are not compatible with aluminum.
- Contact your coating material supplier about the compatibility of material with aluminum.

HAZARD: General
This product can cause severe injury or property damage.

1. Read all instructions and safety precautions before operating equipment.
2. Never spray near sources of ignition; e.g. open flames, cigarettes — also cigars and pipes are sources of ignition —, sparks, hot wires and hot surfaces, etc.
3. Wear respiratory equipment when spraying. The operator must be provided with a protective mask. In order to prevent work related illness, the manufacturer's regulations for the materials, solvents, and cleaning agents used must be observed when preparing, working with and cleaning the unit. Protective clothing, gloves, eyewear, and, in certain cases, protective skin cream are necessary to protect the skin. When working with coating materials at a temperature of over 43°C, always wear appropriate protective gloves.
4. Follow the coating material and solvent manufacturer's warnings and instructions.
5. Extraction equipment should be installed by the user in accordance with local regulations.
6. The objects being sprayed must be earthed.
7. Make sure that the floor of the work area is conductive and that the user wears conductive shoes.
8. An electrostatic charging of spray guns and the high-pressure hose is discharged through the high-pressure hose. For this reason the electric resistance between the connections of the high-pressure hose must be equal to or lower than 1 MΩ.
9. Before each use, check all hoses for cuts, leaks, abrasion or bulging of cover. Check for damage or movement of couplings. Immediately replace the hose if any of these conditions exist. Never repair a paint hose. Replace it with another grounded high-pressure hose.
10. Pulling the trigger causes a recoil force to the hand that is holding the spray gun. The recoil force of the spray gun is particularly powerful when the tip has been removed and a high pressure has been set on the high pressure pump. If you are not prepared, your hand may be pushed back or you could lose your balance. Therefore, when cleaning without tip set the pressure control valve to the lowest pressure.
11. Use only manufacturer authorized parts. User assumes all risks and liabilities when using parts that do not meet the minimum specifications and safety devices of the spray gun manufacturer.

12. When cleaning the unit with solvents, the solvent should never be sprayed or pumped back into a container with a small opening (bunghole). An explosive gas/ air mixture can arise. The container must be earthed. Always flush the spray gun through with low pressure and the nozzle removed.

EXPLOSION PROTECTION IDENTIFICATION

X marking:

The spray gun corresponds with Ex II 2G X and is, in accordance with Directive 2014/34 EU, suitable for use in explosion-hazardous areas—as of type Zone 1. Under certain circumstances, the unit itself may cause the Zone 1 condition to be in effect.
Any static-electricity discharge from the spray gun is to be diverted to the grounded high-pressure pump via the conductive high-pressure hose as stipulated.
The maximum surface temperature corresponds to the permissible material temperature. This and the permissible ambient temperature can be found in the Technical Data.
To avoid the generation of machine sparks, prevent impact stresses and any work on the unit with tools in the explosion-hazardous area.
To atomize the material, use only weakly oxidizing gases, e.g. air.
Remove deposits from the surfaces to maintain conductivity.

Residual risks

Residual risks are risks, which cannot be excluded, even when equipment is used for the intended purpose.

In such cases the applicable areas of the actual residual risks will be pointed out using warning and/or prohibition signs.

Risk	Source / Cause	Impact	Preventative measures	Can occur during:
Injection injury	High pressure stream of fluid	Severe injury or amputation	NEVER aim the gun at any part of the body	Setup, Operation
Explosion or fire	Static electricity or sparks	Severe injury	Use well ventilated area Ground the spray gun	Operation
Hazardous vapors	Hazardous vapors from spray material	Severe injury	Use well ventilated area Use mask	Operation

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2 INTRODUCTION

The gun is suitable for atomising liquid materials, particularly coating materials, using the AirCoat process.

In the AirCoat technique, the materials is pressed through the nozzle at a relatively low pressure where air is added, practically surrounding it like a sleeve.

The very fine atomization makes this technique particularly suitable for top-quality paint work.

Processible materials

Top-coat paints, primer paints, corrosion protection solvents, textured paints, lyes, staining solvents, clear paints, parting solvents, etc. on a solvent or water basis.

No other materials should be used for spraying without WAGNER' s approval.

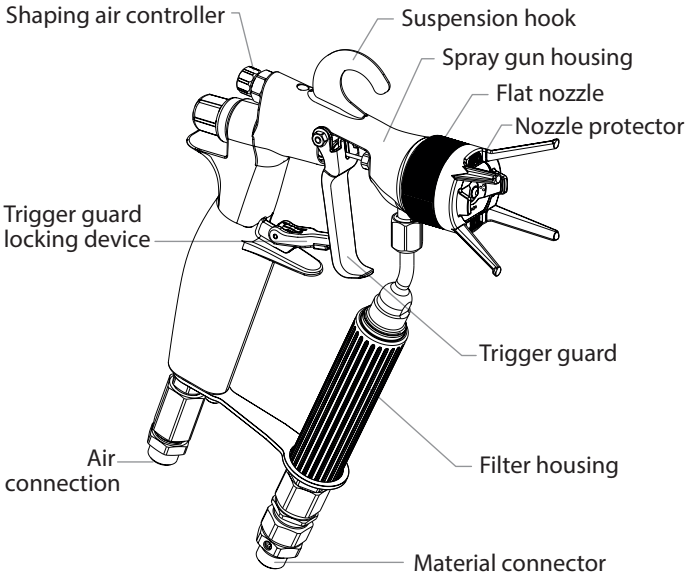
Technical Data

Maximum ingoing air pressure	0.8 MPa (8 bar)
Max. operating pressure	25 MPa (250 bar)
Material inlet thread size	NPSM 1/4"
Air inlet thread	G 1/4"
Wetted parts material	High-grade steel, aluminum, PTFE, hard metal
Operating temperature range	5°C to 40°C
Maximum material temperature	55°C
Weight (cpl. incl. tip guard and tip)	approx. 735 g
Sound level*	< 82 dB (A)

* Measured at a distance of 0.5 m at 3 bar (0.3 MPa) air pressure and 110 bar (11 MPa) material pressure

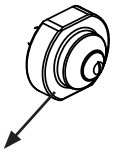
Spray gun overview

①



Markings on the nozzle

AirCoat Nozzle

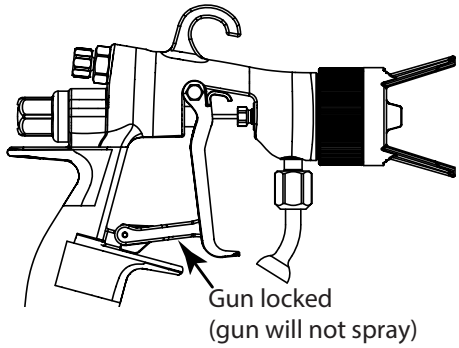


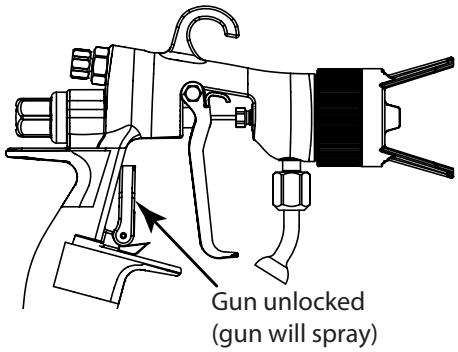
e.g. 13.30
0.013 inch nozzle diameter
30° spray angle

Using the Gun Trigger Lock

Always lock the trigger guard when the gun is not in use or when carrying out cleaning / maintenance work.

②

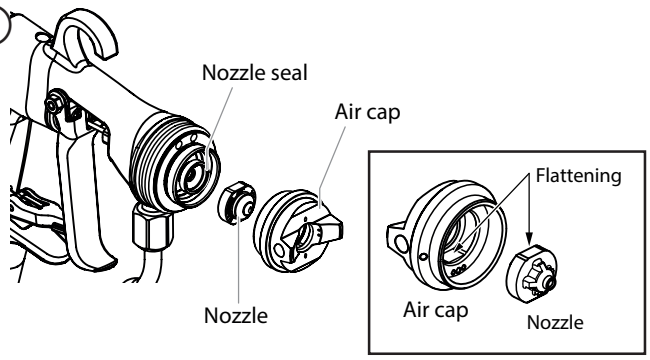




3 SETUP

1. Lock trigger guard.
2. Place nozzle on nozzle seal. (Fig. 3).
   Place the air cap on the nozzle, paying attention to the flattenings on the nozzle and in the air cap.
   Screw on the nozzle protector and tighten by hand.

③

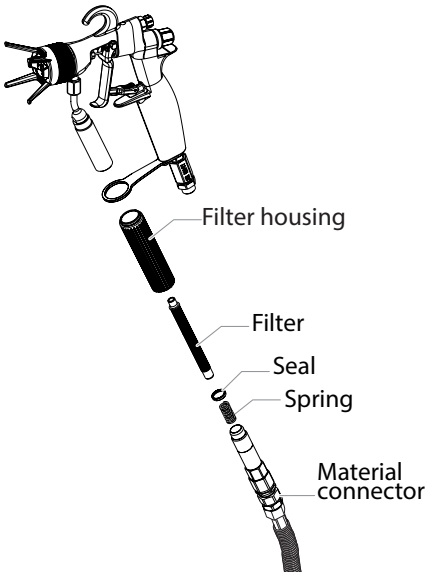


Nozzle size and spray gun filter must match each other (a red filter is pre-installed at delivery). You can find the correct combination in the nozzle tables in the Accessories chapter.

If the filter needs to be changed, please carry out the following steps 3 to 6. Otherwise continue directly with step 7.

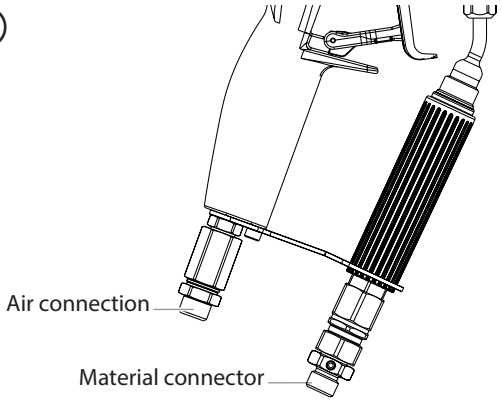
3. Unscrew filter housing by hand and remove. (Fig. 4)

④



4. Remove the filter.
5. Insert a suitable spray gun filter in the filter housing (narrow end of filter points upwards).
6. Make sure that the spring and seal are inserted and screw the material connector down tightly again.
7. Connect one end of the material hose to the spray gun and the other end to the pump. (Fig. 5)
8. Connect one end of the air hose to the spray gun and the other end to the compressed air supply.
9. Tighten all hose connections firmly with a wrench.

⑤



4 OPERATION

1. Commission spray device (see spray device operating manual).
2. Set material pressure on the pump to approx. 3 MPa (30 bar).
3. Release trigger guard. Pull trigger guard and adjust the pressure on the pump, until the desired spray pattern is obtained.
4. Open the compressed air supply and adjust the pressure to give an optimal spray pattern. The shaping air can be adjusted for the desired spray jet width with the air controller.

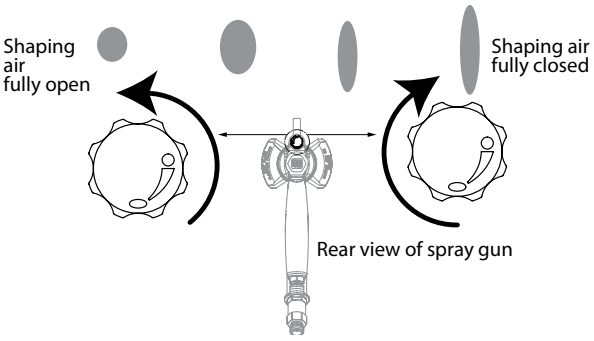
IMPORTANT: Do not use pliers to turn the shaping air controller. Over-tightening can cause damage to the spray gun.

Adjusting the spray pattern (fig. 6)

The spray pattern can be adjusted to suit the object being sprayed using the fan air regulator. The illustration below shows the influence of the shaping air regulator on the spraying pattern.

Other nozzle sizes can be used to obtain larger or smaller spraying patterns.

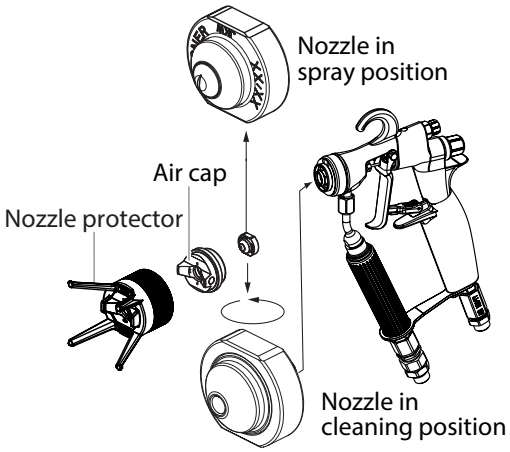
⑥



Cleaning a blocked AirCoat nozzle (Fig. 7)

1. Depressurize the spray gun and device.
2. Lock trigger guard.
3. Unscrew nozzle protector and remove air cap.
4. Press AirCoat nozzle out of air cap by hand, invert with the nozzle tip to the rear (“Cleaning” position) and place on the nozzle seal.
5. Place air cap on nozzle. paying attention to the flattenings on the nozzle and in the air cap.
6. Screw nozzle protector onto spray gun and tighten by hand.
7. Readjust material and air pressure.
8. Release trigger guard, point gun at a piece of wood or cardboard and pull briefly. This should eliminate the obstruction.
9. Depressurize the spray gun and device.
10. Lock trigger guard.
11. Unscrew nozzle protector and remove air cap.
12. Remove nozzle from the air cap and turn the nozzle so that it is in the “Spray” position.
13. Place air cap on nozzle. paying attention to the flattenings on the nozzle and in the air cap.
14. Screw nozzle protector onto spray gun and tighten by hand.

⑦



5 CLEANUP

Depressurize the spray gun and device before carrying out cleaning or maintenance work.
Only use cleaning agent recommended by the manufacturer.
Never spray into a closed container (this would result in an explosive air/gas mixture).

NOTE: Do not immerse spray gun in solvent.

Daily cleaning

1. Depressurize the spray gun and device.
2. Lock trigger guard.
3. Unscrew nozzle protector and remove air cap.
4. Remove nozzle from air cap and clean separately (see Cleaning / replacement of the nozzle).
5. Carefully flush spray gun through with suitable cleaning agent.
6. Depressurize the spray gun and device.
7. Lock trigger guard.
8. Clean gun body with a damp cloth and suitable cleaning agent. Dry with a cloth.

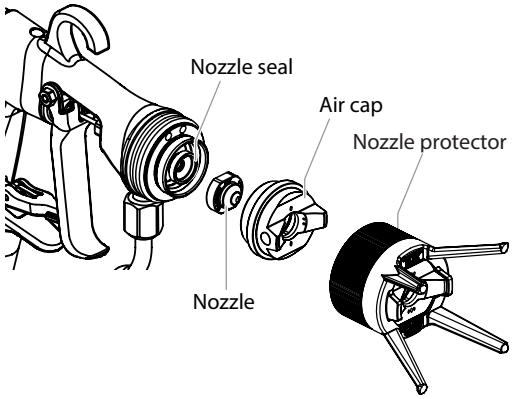
Cleaning / replacement of the AirCoat nozzle

If the spray pattern becomes uneven, the nozzle or air cap may need to be cleaned or replaced.

IMPORTANT: DO NOT USE ANY SHARP, METAL OBJECTS TO CLEAN THE NOZZLE.

1. Depressurize the spray gun and device.
2. Lock trigger guard.
3. Unscrew nozzle protector and remove air cap. (Fig. 8)
4. Press nozzle out of the air cap by hand. Clean parts of all paint residues with suitable cleaning agent and a soft brush.
5. Insert the nozzle in the nozzle seal again.
6. Place air cap on nozzle. paying attention to the flattenings on the nozzle and in the air cap.
7. Screw nozzle protector onto spray gun and tighten by hand.

⑧

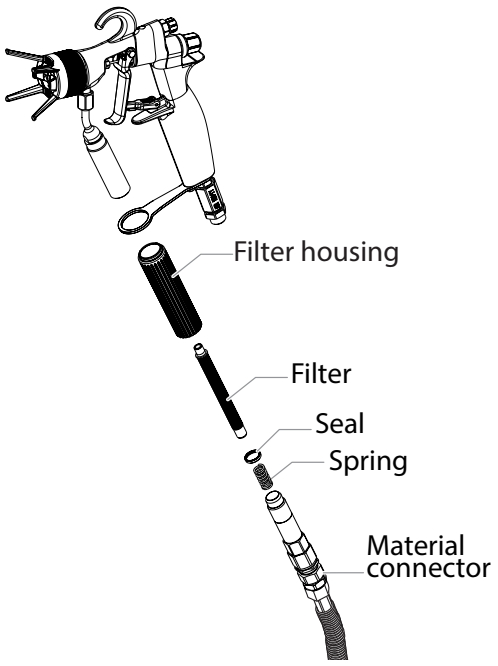


6 MAINTENANCE

Cleaning / replacement of the filter

1. Depressurize the spray gun and device.
2. Lock trigger guard.
3. Unscrew filter housing by hand and remove. (Fig. 9)
4. Remove the filter.
5. Flush the filter through with cleaning agent or replace with a new filter.
6. Clean filter housing and material connector with suitable cleaning agent.
7. Insert cleaned or new filter into the filter housing with the tapered side in front.
8. Make sure that the spring and seal are inserted and screw the material connector down tightly again.

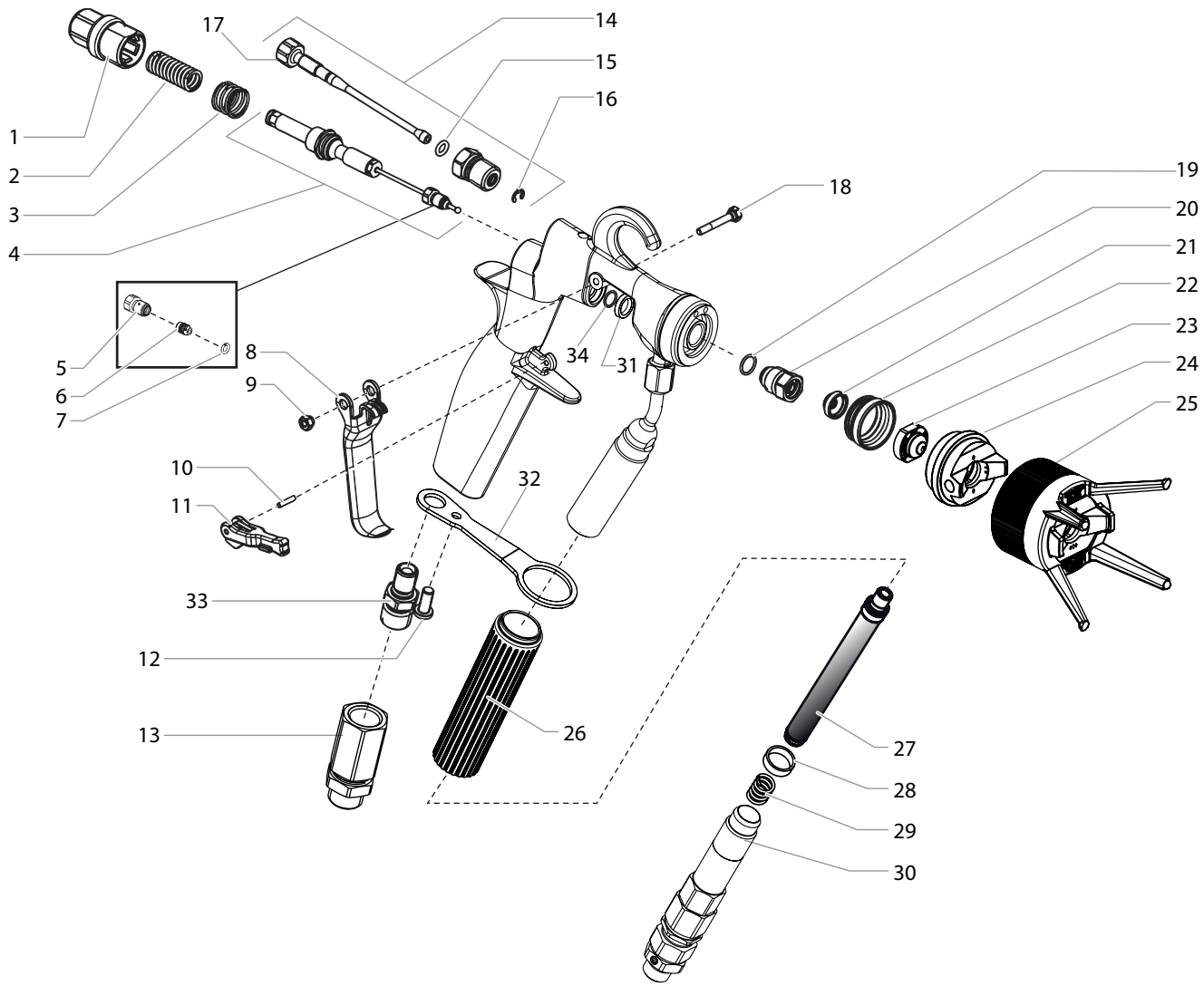
⑨



7 REMEDY IN CASE OF FAULTS

TYPE OF MALFUNCTION	POSSIBLE CAUSE	MEASURES FOR ELIMINATING THE MALFUNCTION
Not enough material conveyed	Material pressure too low	Increase material pressure
	Filter blocked	Clean or replace filter
	Nozzle blocked	Clean nozzle
	Nozzle too small	Replace nozzle, see nozzle table
Poor spray pattern	Nozzle too large	Replace nozzle, see nozzle table
	Material pressure too low	Increase material pressure
	Viscosity of coating substance too high	Dilute according to manufacturer‘s instructions
	Atomizer air incorrectly set	Readjust atomizer air
	Nozzle heavily worn	Replace
Air valve leaking.	Seal in air valve damaged.	Replace seal.

8 SPARE PARTS



Item	Order No.	Description
1	0286480	Rear cover
2	9894283	Spring
3	9894282	Spring
4	2369295	Gun seal set (incl. pos. 5-7)
5	0286471	Screw fitting
6	0286472	Seal
7	0286473	O-ring
8	0286476	Trigger
9	0286484	Nut
10	9832127	Pin
11	0286474	Trigger safety
12	9805405	Screw
13	0286240	Air inlet joint
14	2369296	Air valve service set (incl. pos. 15-17)
15	0286491	O-ring
16	9822555	Clip
17	0286487	Tappet

Item	Order No.	Description
18	0286483	Screw
19	0286462	O-ring
20	0286233	Valve housing complete
21	0286479	Inner seal
22	0286478	Outer seal
23		AirCoat nozzle (see table on page 9/10)
24		Air cap (see table on page 9)
25	394962	Nozzle protector
26	0286238	Filter housing
27	34383	Filter, 180 mesh, red
28	0286490	Seal
29	0296343	Spring
30	0538205	Material inlet joint
31	0286481	Seal
32	0286475	Crosspiece
33	0286489	Air connection
34	2369526	O-ring

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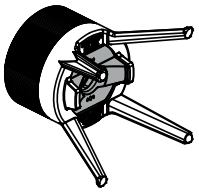
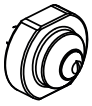
9 ACCESSORIES

AIR CAPS AIRCOAT

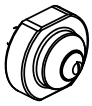


Part No.	Description
394910	Air cap LV compl. (red) for solvent-based materials
394911	Air cap HV compl. (blue) for water-dilutable materials
394912	Air cap compl. (green) for water-dilutable and solvent-based materials

AIRCOAT NOZZLES



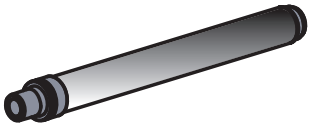
Part No.	Marking	Diameter of bore inch; mm	Spray-angle	Recommended edge filter	Use
379107	07/10	0.007-0.18	10⁰	red (180 mesh)	Natural paint
379207	07/20	0.007-0.18	20⁰		
379209	09/20	0.009-0.23	20⁰		Transparent lacquer Oils
379309	09/30	0.009-0.23	30⁰		
379409	09/40	0.009-0.23	40⁰		
379509	09/50	0.009-0.23	50⁰		
379609	09/60	0.009-0.23	60⁰		
379111	11/10	0.011-0.28	10⁰		Synthetic resin paints PVC paint
379211	11/20	0.011-0.28	20⁰		
379311	11/30	0.011-0.28	30⁰		
379411	11/40	0.011-0.28	40⁰		
379511	11/50	0.011-0.28	50⁰		
379611	11/60	0.011-0.28	60⁰		
379113	13/10	0.013-0.33	10⁰	yellow (100 mesh)	Paints Undercoat Priming paint Filler
379213	13/20	0.013-0.33	20⁰		
379313	13/30	0.013-0.33	30⁰		
379413	13/40	0.013-0.33	40⁰		
379513	13/50	0.013-0.33	50⁰		
379613	13/60	0.013-0.33	60⁰		
379813	13/80	0.013-0.33	80⁰		
379115	15/10	0.015-0.38	10⁰		Filler Rustproofing paint
379215	15/20	0.015-0.38	20⁰		
379315	15/30	0.015-0.38	30⁰		
379415	15/40	0.015-0.38	40⁰		
379515	15/50	0.015-0.38	50⁰		
379615	15/60	0.015-0.38	60⁰		
379815	15/80	0.015-0.38	80⁰		
379217	17/20	0.017-0.43	20⁰		Rustproofing paint Latex paint
379317	17/30	0.017-0.43	30⁰		
379417	17/40	0.017-0.43	40⁰		
379517	17/50	0.017-0.43	50⁰		
379617	17/60	0.017-0.43	60⁰		
379817	17/80	0.017-0.43	80⁰		



Part No.	Marking	Diameter of bore inch; mm	Spray-angle	Recommended edge filter	
					Use
379219	19/20	0.019-0.48	20°	yellow (100 mesh)	Rustproofing paint Latex paint
379319	19/30	0.019-0.48	30°		
379419	19/40	0.019-0.48	40°		
379519	19/50	0.019-0.48	50°		
379619	19/60	0.019-0.48	60°		
379819	19/80	0.019-0.48	80°		
379221	21/20	0.021-0.53	20°	white (50 mesh)	Mica paints Zinc dust paints Rustproofing paint Glue
379421	21/40	0.021-0.53	40°		
379521	21/50	0.021-0.53	50°		
379621	21/60	0.021-0.53	60°		
379821	21/80	0.021-0.53	80°		
379423	23/40	0.023-0.58	40°		
379623	23/60	0.023-0.58	60°		
379823	23/80	0.023-0.58	80°		
379425	25/40	0.025-0.64	40°		
379625	25/60	0.025-0.64	60°		
379825	25/80	0.025-0.64	80°		
379427	27/40	0.027-0.69	40°		
379627	27/60	0.027-0.69	60°		
379827	27/80	0.027-0.69	80°		
379429	29/40	0.029-0.75	40°		
379629	29/60	0.029-0.75	60°		
379829	29/80	0.029-0.75	80°		
379431	31/40	0.031-0.79	40°		
379631	31/60	0.031-0.79	60°		
379831	31/80	0.031-0.79	80°		
379435	35/40	0.035-0.90	40°		
379635	35/60	0.035-0.90	60°		
379835	35/80	0.035-0.90	80°		

FILTER INSERT

Part No. for 1 piece	Part No. for 10 piec.	Filter type	Mesh
34383	97022	Gun filter red	180
43235	97023	Gun filter yellow	100
34377	97024	Gun filter white	50



MPORTANT INFORMATION ON PRODUCT LIABILITY

According to an EU directive, the manufacturer is only liable without limitation for faults in the product if all parts come from the manufacturer or have been approved by the manufacturer and have been mounted to the device and are operated properly. If third-party accessories or spare parts are used, the manufacturer is exonerated wholly or partly from his/her liability if use of the third-party accessories or spare parts have caused a defect in the product. In extreme cases, the relevant authorities can completely prohibit using the entire device.
With original WAGNER accessories and spare parts, compliance with all safety regulations is guaranteed.

GUARANTEE DECLARATION

(Status 01.02.2009)

1. Scope of guarantee

All Wagner professional colour application devices (hereafter referred to as products) are carefully inspected, tested and are subject to strict checks under Wagner quality assurance. Wagner exclusively issues extended guarantees to commercial or professional users (hereafter referred to as "customer") who have purchased the product in an authorised specialist shop, and which relate to the products listed for that customer on the Internet under www.wagner-group.com/profi-guarantee.
The buyer's claim for liability for defects from the purchase agreement with the seller as well as statutory rights are not impaired by this guarantee.
We provide a guarantee in that we decide whether to replace or repair the product or individual parts, or take the device back and reimburse the purchase price. The costs for materials and working hours are our responsibility. Replaced products or parts become our property.

2. Guarantee period and registration

The guarantee period amounts to 36 months. For industrial use or equal wear, such as shift operations in particular, or in the event of rentals it amounts to 12 months.
Systems driven by petrol or air are also guaranteed for a 12 month period.
The guarantee period begins with the day of delivery by the authorised specialist shop. The date on the original purchase document is authoritative.
For all products bought in authorised specialist shops from 01.02.2009 the guarantee period is extended to 24 months providing the buyer of these devices registers in accordance with the following conditions within 4 weeks of the day of delivery by the authorised specialist shop.
Registration can be completed on the Internet under www.wagner-group.com/profi-guarantee.
The guarantee certificate is valid as confirmation, as is the original purchase document that carries the date of the purchase. Registration is only possible if the buyer is in agreement with having the data being stored that is entered during registration.
When services are carried out under guarantee the guarantee period for the product is neither extended nor renewed.
Once the guarantee period has expired, claims made against the guarantee or from the guarantee can no longer be enforced.

3. Handling

If defects can be seen in the materials, processing or performance of the device during the guarantee period, guarantee claims must be made immediately, or at the latest within a period of 2 weeks.
The authorised specialist shop that delivered the device is entitled to accept guarantee claims. Guarantee claims may also be made to the service centres named in our operating instructions. The product has to be sent without charge or presented together with the original purchase document that includes details of the purchase date and the name of the product. In order to claim for an extension to the guarantee, the guarantee certificate must be included.
The costs as well as the risk of loss or damage to the product in transit or by the centre that accepts the guarantee claims or who delivers the repaired product, are the responsibility of the customer.

4. Exclusion of guarantee

Guarantee claims cannot be considered
- for parts that are subject to wear and tear due to use or other natural wear and tear, as well as defects in the product that are a result of natural wear and tear, or wear and tear due to use. This includes in particular cables, valves, packaging, jets, cylinders, pistons, means-carrying housing components, filters, pipes, seals, rotors, stators, etc. Damage due to wear and tear that is caused in particular by sanded coating materials, such as dispersions, plaster, putty, adhesives, glazes, quartz foundation.
- in the event of errors in devices that are due to non-compliance with the operating instructions, unsuitable or unprofessional use, incorrect assembly and/or commissioning by the buyer or by a third party, or utilisation other than is intended, abnormal ambient conditions, unsuitable coating materials, unsuitable operating conditions, operation with the incorrect mains voltage supply/frequency, over-operation or defective servicing or care and/or cleaning.
- for errors in the device that have been caused by using accessory parts, additional components or spare parts that are not original Wagner parts.
- for products to which modifications or additions have been carried out.
- for products where the serial number has been removed or

is illegible
- for products to which attempts at repairs have been carried out by unauthorised persons.
- for products with slight deviations from the target properties, which are negligible with regard to the value and usability of the device.
- for products that have been partially or fully taken apart.

5. Additional regulations.

The above guarantees apply exclusively to products that have been bought by authorised specialist shops in the EU, CIS, Australia and are used within the reference country.
If the check shows that the case is not a guarantee case, repairs are carried out at the expense of the buyer.
The above regulations manage the legal relationship to us concludingly. Additional claims, in particular for damages and losses of any type, which occur as a result of the product or its use, are excluded from the product liability act except with regard to the area of application.
Claims for liability for defects to the specialist trader remain unaffected.
German law applies to this guarantee. The contractual language is German. In the event that the meaning of the German and a foreign text of this guarantee deviate from one another, the meaning of the German text has priority.

J. Wagner GmbH
Division Professional Finishing
Otto Lilienthal Strasse 18
88677 Markdorf
Federal Republic of Germany

Subject to modifications

CE Declaration of conformity

Herewith we declare that the supplied version of Airless high-pressure gun

Wagner AC 4500 Professional

complies with the following provisons applying to it:

2006/42 EG, 2014/34 EU, 2011/65 EU

Applied harmonized standards, in particular:
EN ISO 12100: 2010; EN 1953:2013; EN ISO 80079-36:2016

Marking:

CE Ex **II 2G X**

Serial # 1500-10000

Markdorf, 26.03.2019

Hr. T. Jeltsch (Mr.)
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