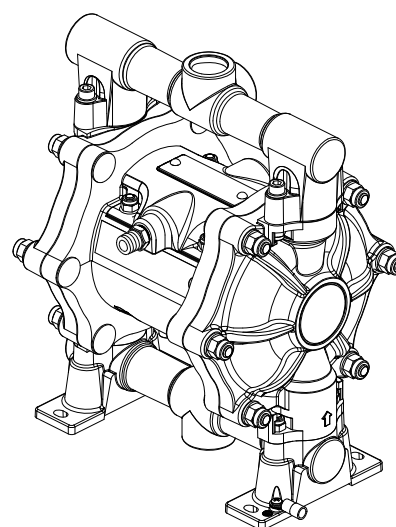
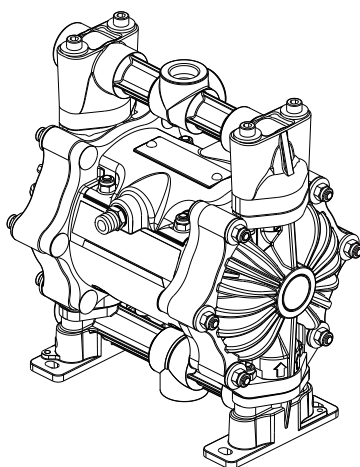


B\_07802



# Pneumatic double diaphragm pump

## ZIP52 - ZIP80

### Original Operating Manual

UK CA + UK CA  II 2 G Ex h IIB T4 Gb X

For professional use.

Always observe the information in this manual, particularly the safety instructions and the warning instructions. Store the manual in a safe place.

Edition: 09/2021



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# 1 ABOUT THESE INSTRUCTIONS

## 1.1 PREFACE

The operating manual contains information about safely operating, maintaining, cleaning and repairing the device. The operating manual is part of the device and must be available to the operating and service personnel.






The device may only be operated by trained personnel and in compliance with this operating manual. Operating and service personnel should be instructed according to the safety instructions.

This equipment can be dangerous if it is not operated according to the instructions in this operating manual.

## 1.2 WARNINGS, NOTICES AND SYMBOLS IN THESE INSTRUCTIONS

Warning instructions in this manual highlight particular dangers to users and to the device and state measures for avoiding the hazard.

These warning instructions fall into the following categories:

	<b>DANGER</b>	Immediate risk of danger. Non-observance will result in death or serious injury.
	<b>WARNING</b>	Potential danger. Non-observance may result in death or serious injury.
	<b>CAUTION</b>	Potentially dangerous situation. Non-observance may result in minor injury.
	<b>NOTICE</b>	Potentially dangerous situation. Non-observance may result in damage to property.
	<b>Info</b>	Provides information about particular characteristics and how to proceed.

### Explanation of warning notice:

#### **WARNING**

**This notice warns you of a danger!**

Possible consequences of not observing the warning notice.

- ▶ The measures for preventing the hazard and its consequences.



## 1.3 GENERAL CHARACTERS AND SYMBOLS

The characters and symbols in this operating manual indicate the following:

- ✓ Requirement that must be fulfilled before an action can be performed.

1. Step 1 of an action to be performed with several action steps.

- ▶ Second level action step

2. Step 2

- ⇒ Intermediate result of an action

- ⇒ Result of a complete action

- ▶ Action to be performed with an action step

1. Numbered list, first level

- Numbered list, second level

- Non-numbered list, first level
- Non-numbered list, second level

[▶▶ 8] = cross-reference on page

◆ = wearing parts

\* = included in service set

● = not part of the standard equipment but available as a special accessory

## 1.4 LANGUAGES

The operating manual is available in the following languages:

### Original operating manual

Language	Order no.
English	2429104

Additional languages upon request or at: [www.wagner-group.com](http://www.wagner-group.com)

## 1.5 ABBREVIATIONS

Order no.	Order number
ET	Spare part
K	Marking in the spare parts lists
Pos	Position
Stk	Number of pieces
DH	Double stroke
SSt	Stainless steel
2K	Two components
Al	Aluminum
FFC	Fine-Flow Controller (precisely adjustable filter flow controller with integrated pulsation damper)
PP	Polypropylene
POM	Polyoxymethylene (Acetal)
PPS	Polypropylene sulfide
PTFE	Polytetrafluorethylene
UHMWPE	Ultra-high molecular polyethylene

## 1.6 TERMINOLOGY FOR THE PURPOSE OF THIS MANUAL

### Cleaning

Cleaning	Manual cleaning of devices and device parts with cleaning agent.
Flushing	Internal flushing of paint-wetted parts with flushing agent.
Product pressure generator	Pump or pressure tank.

### Personnel qualifications

Trained person	Is instructed in the tasks assigned to him/her, the potential risks associated with improper behavior as well as the necessary protective devices and measures.
Electrically trained person	Is instructed by an electrician about the tasks assigned to him/her, the potential risks associated with improper behavior as well as the necessary protective devices and measures.
Electrician	Can assess the work assigned to him/her and detect possible hazards based on his/her technical training, knowledge and experience in relevant provisions.
Skilled person	A person, who, based on his/her technical training, experience and recent vocational experience, has sufficient technical knowledge in the areas of explosion protection, protection from pressure hazards and electric hazards (if applicable) and is familiar with the relevant and generally accepted rules of technology so that he/she can inspect and assess the status of devices and coating systems based on workplace safety.

## 2 USING IN ACCORDANCE WITH THE INSTRUCTIONS

### 2.1 DEVICE TYPE

Pneumatic double diaphragm pump with order no.:

#### A: Metallic versions in aluminum and stainless steel.

ZIP52	ZIP52 PF	ZIP80
U550.ATRD7	U551.ATSS7	U555.ATSS7
U550.ATSS7	U551.303	--
U550.ATSS8	--	--
U550.STSS7	--	--

#### B: Conductive acetal versions.

ZIP52	ZIP52 PF
U552.GHSS7	U553.GTSS1

#### C: Non-conductive polypropylene versions.

ZIP52	ZIP52 PF
U552.PTSS7	U553.PHSD7
--	U553.PTSS7

### 2.2 TYPE OF USE

The device is suitable for processing liquid products like paints and lacquers:

#### A) Metallic versions (aluminum and stainless steel)

##### B) Conductive acetal versions

- Products in accordance with their classification in explosion class IIB.
- Non-ignitable products.

##### C) Non-conductive polypropylene versions

- Non-ignitable products.

WAGNER explicitly prohibits any other use!

The device may only be operated under the following conditions:

- ▶ Use the device only to work with the materials recommended by WAGNER.
- ▶ Do not deactivate safety fixtures.
- ▶ Use only WAGNER original spare parts and accessories.
- ▶ The operating personnel must be trained on the basis of this operating manual.
- ▶ Follow the instructions in the operating manual.

### 2.3 FOR USE IN POTENTIALLY EXPLOSIVE AREAS

#### A) Metallic versions (aluminum and stainless steel)

##### B) Conductive acetal versions

The device can be employed in explosion hazard zones (Zone 1) (see Chapter Identification [▶▶ 11]).





### C) Non-conductive polypropylene versions

The pneumatic double diaphragm pump must be employed outside of explosion hazard zones.

## 2.4 PROCESSIBLE WORKING MATERIALS

Fluid materials like paints and lacquers.

Application	ZIP80	ZIP52	ZIP52 PF
Water-dilutable products	↗	↗	↗
Solvent-based lacquers and paints	↗	↗	↗
Two-component coating products	↗	↗	↗
Emulsions	↗	↗	↗
UV lacquers	↗	↗	↗
Primers	↗	↗	↗
Epoxy and polyurethane lacquers, phenolic lacquers	↗	↗	↗
Wax-based underside protection	↘	↘	↘
Shear-sensitive lacquers	↗	↗	↗

Signs and definitions:      ↗ recommended  
    → limited suitability  
    ↘ not suitable

### ! NOTICE

#### Abrasive working materials and pigments!

Greater wear of product-wetted parts.

- ▶ Use the application-oriented model (flow rate/cycle, product, valves, etc.) as indicated in the Chapter Technical Data.
- ▶ Check if the fluids and solvents being used are compatible with the pump construction materials as indicated in the Chapter Materials of Paint-wetted Parts.

Wear caused by abrasive working materials is not covered by the warranty.

### Typical applications

Application	ZIP80	ZIP52	ZIP52 PF
Furniture industry	↗	↗	↗
Kitchen manufacturers	↗	↗	↗
Joinery	↗	↗	↗
Window factories	↗	↗	↗
Steel-processing industry	↗	↗	↗
Construction of vehicles	↗	↗	↗
Shipbuilding	↘	↘	↘

Signs and definitions:      ↗ recommended  
    → limited suitability  
    ↘ not suitable

## **2.5 MISUSE**

Misuse can lead to physical injury and/or property damage! Special attention must be paid that:

- ▶ No dry coating products, e.g., powder are processed.
- ▶ No food, medicine or cosmetics are processed. It is important to note that the device's materials are not food-safe.

## 3 IDENTIFICATION

### 3.1 IDENTIFICATION OF NON-IGNITABLE PRODUCTS

Device types: **C) Non-conductive polypropylene versions**

Pneumatic double diaphragm pumps with Order no.

ZIP52	ZIP52 PF
U552.PTSS7	U553.PHSD7
--	U553.PTSS7

**UK  
CA**

### 3.2 EXPLOSION PROTECTION IDENTIFICATION

Device types: **A) Metallic versions (aluminum and stainless steel)**

**B) Conductive acetal versions**

Pneumatic double diaphragm pumps with Order no.

ZIP52	ZIP52 PF	ZIP80
U550.ATRD7	U551.ATSS7	U555.ATSS7
U550.ATSS7	U551.303	--
U550.ATSS8	U553.GTSS1	--
U550.STSS7	--	--
U552.GHSS7	--	--

The device is suitable for use in potentially explosive areas as defined by UK statutory requirement SI 2016 No. 1107.

Manufacturer Wagner International AG  
9450 Altstätten  
Switzerland

**UK  
CA**

**UK  
CA**  II 2 G Ex h IIB T4 Gb X

UKCA	UK Conformity Assessed
Ex	Symbol for explosion protection
II	Device class II
2	Category 2 (zone 1)
G	Ex-atmosphere gas
Ex	Ignition protection
h	Ignition protection for non-electrical devices
IIB	Explosion group
T4	Maximum surface temperature < 135 °C; 275 °F
Gb	Zone 1 high safety level
X	Special notes (see Chapter Identification "X" [►► 11])



### 3.3 IDENTIFICATION "X"

The maximum surface temperature corresponds to the permissible product temperature. This and the permissible ambient temperature can be found in Chapter Technical data.

### Safe Handling of WAGNER Spray Devices

Mechanical sparks can form if the device comes into contact with metal.

In an explosive atmosphere:

- ▶ Knocking or pushing metal against metal is to be avoided.
- ▶ Do not drop the device.

### Maximum surface temperature

The maximum surface temperature of the pump depends on the operating conditions (heated product) and not on the device (frictional heat).

### Ignition temperature of the coating product

- ▶ Ensure that the ignition temperature of the coating product is above the maximum surface temperature.

### Ambient temperature

The permissible ambient temperature range is: 10 °C to 40 °C; 50 °F to 104 °F.

### Electrostatic surface spraying

- ▶ Do not spray device parts using electrostatic equipment.



### Cleaning

If there are deposits on the surfaces, the device may form electrostatic charges. Flames or sparks can form during discharge.

- ▶ Remove deposits from the surfaces to maintain conductivity.
- ▶ Use only a damp cloth to clean the device.



### Air in the pump fluid

Ignitable gas mixtures can form if air enters the pump fluid.

- ▶ Prevent the pump from taking in air and running dry.
- ▶ If air has been taken in, fix the leak. Then, fill slowly and in a controlled manner until the air has escaped.

Air in the pumped liquid can be caused by damaged diaphragms.

- ▶ Avoid operating the pump with damaged diaphragms.
- ▶ Periodically check that the pump is working smoothly, paying special attention to the presence of air in the pumped fluid.

### Filling and emptying

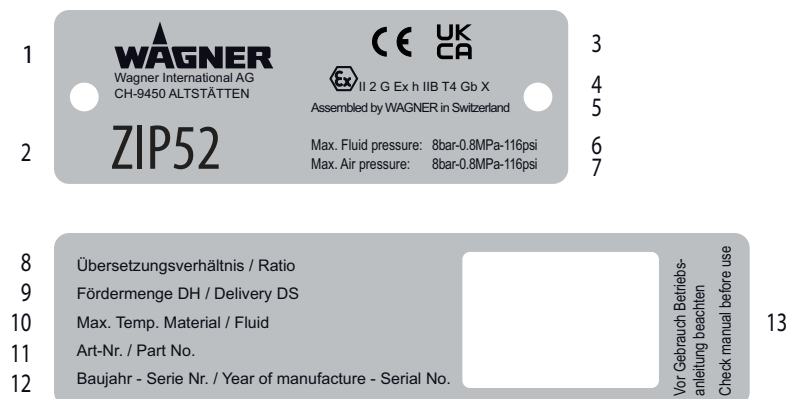
Ignitable gas mixtures can form in the fluid section or product hoses if the pump must be emptied for maintenance and/or repair purposes.

- ▶ Empty and fill the device slowly and in a controlled manner.
- ▶ Avoid potentially explosive atmosphere in the surroundings.

## 3.4 TYPE PLATE

For information on EX and non-EX versions, see chapter Declaration of Conformity [ ▶▶ 70].

### Type plate of EX versions

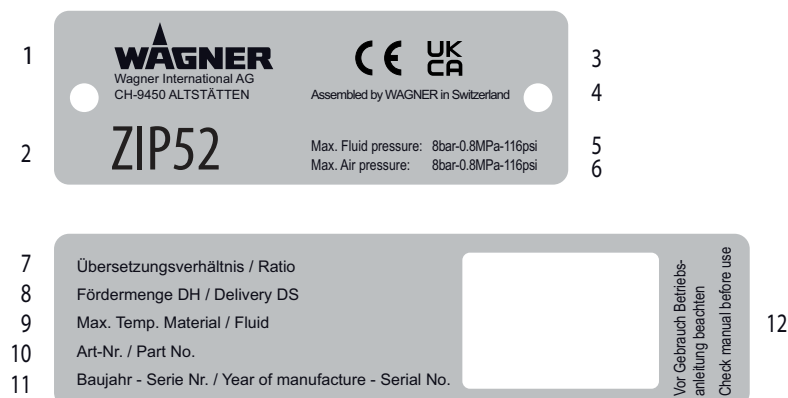


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### Example type plate ZIP52

1	Manufacturer	8	Pump ratio
2	Device Type	9	DH flow rate
3	CE and UKCA identification	10	Max. product temperature
4	Ex identification	11	Article number
5	Indication of origin	12	Model year - serial number
6	Max. product pressure	13	Read the operating manual before use
7	Max. air pressure		

### Type plate of non-EX versions



B\_07898

### Example type plate ZIP52

1	Manufacturer	7	Pump ratio
2	Device Type	8	DH flow rate
3	CE and UKCA identification	9	Max. product temperature
4	Indication of origin	10	Article number
5	Max. product pressure	11	Model year - serial number
6	Max. air pressure	12	Read the operating manual before use

## 4 BASIC SAFETY INSTRUCTIONS

### 4.1 SAFETY INSTRUCTIONS FOR THE OPERATOR

- ▶ Keep this operating manual at hand near the device at all times.
- ▶ Always follow statutory provisions concerning occupational safety and accident prevention regulations.



#### 4.1.1 Electrical Devices and Equipment

##### **Danger of electric shock!**

Danger to life from electric shock:

- ▶ Place and operate device in accordance with the existing safety requirements with regard to the operating mode and ambient influences.
- ▶ May only be maintained by skilled electricians or under their supervision. With open housings, the mains voltage poses a danger.
- ▶ Operate device in accordance with the safety regulations and electrotechnical regulations.
- ▶ Do not disconnect any plug connections during operation.
- ▶ Label plug connections with the warning "Do not disconnect when energized".
- ▶ Must be repaired immediately in the event of problems.
- ▶ Decommission if device poses a danger or is damaged.
- ▶ Must be de-energized before work is commenced.
  - ▶ Secure the device against being switched back on without authorization.
  - ▶ Inform personnel about planned work.
  - ▶ Observe electrical safety regulations.
- ▶ Ground all devices to a common grounding point.
- ▶ Only operate the device with a properly installed socket with a protective ground wire connection.
- ▶ Keep liquids away from electrical devices.



#### 4.1.2 A Safe Work Environment

##### **Danger due to dangerous fluids or vapors!**

Severe or fatal injuries due to explosion danger or inhalation, swallowing or contact with the skin or eyes.

- ▶ Ensure that the floor in the working area is static dissipative in accordance with BS EN 61340-4-1:2004+A1:2015 (resistance must not exceed 100 MΩ).
- ▶ Paint mist extraction systems/ventilation systems must be fitted on site according to local regulations.
- ▶ Make sure that the ground connection and potential equalization of all system parts are reliable and continuous and can withstand the expected stress (e.g., mechanical stress, corrosion).
- ▶ Ensure that product hoses/air hoses adapted to the working pressure are used.
- ▶ Ensure that personal protective equipment is available and is used.



- ▶ Make sure that all people within the work area wear static dissipative shoes. The footwear must correspond to BS EN ISO 20344:2011. The measured insulation resistance must not exceed 100 MΩ.
- ▶ Ensure that during spraying, persons wear static dissipative gloves. The grounding takes place via the spray gun's handle or its trigger.
- ▶ Protective clothing including gloves, must correspond to BS EN 1149-5:2018. The measured insulation resistance must not exceed 100 MΩ.
- ▶ Ensure that there are no ignition sources such as naked flames, sparks, glowing wires, or hot surfaces in the vicinity. Do not smoke.
- ▶ Ensure that the pipe joints, hoses, equipment parts and connections are permanently, technically leak-proof:
  - ▶ Periodic preventative maintenance and service (replacing hoses, checking tightness strength of connections, etc.)
  - ▶ Regular monitoring of leaks and defects via visual inspection and odor testing, e.g., daily before commissioning, at the end of work or weekly.
- ▶ Ensure that maintenance and safety checks are performed regularly.
- ▶ In the event of defects, immediately bring the device or system to a stop and arrange to have repairs carried out immediately.

#### 4.1.3 Personnel Qualifications

##### **Danger due to incorrect use of device!**

Risk of death due to untrained personnel.

- ▶ Ensure that the operating personnel has been instructed by the operator in accordance with the operating manual and the operating instructions. The device must only be operated, maintained and repaired by trained personnel. Refer to the operating instructions for information about the required personnel qualifications.

#### 4.2 SAFETY INSTRUCTIONS FOR THE PERSONNEL

- ▶ Always observe the information in this manual, particularly the safety instructions and the warning instructions.
- ▶ Always follow statutory provisions concerning occupational safety and accident prevention regulations.

##### **Danger due to high-voltage field!**

Danger to life from malfunction of active implants.

- ▶ Persons belonging to a risk group as defined by the UK statutory requirement SI 2016 No. 588 (EMF) (e.g., carriers of active implants), must not enter the high-voltage area.

##### 4.2.1 Personal Safety Equipment

##### **Danger due to dangerous fluids or vapors!**

Serious or fatal injuries due to inhalation, swallowing or contact with the skin or eyes.

- ▶ When preparing or working with lacquer and when cleaning the device, follow the working instructions of the manufacturer of the lacquers, solvents and cleaning agents being used.
- ▶ Implement the prescribed safety measures, in particular the wearing of safety glasses, safety clothing and protective gloves as well as the use of protective hand cream.
- ▶ Use a mask or breathing apparatus if necessary.



- ▶ For sufficient health and environmental safety: Operate the device in a spray booth or on a spraying wall with the ventilation (extraction) switched on.
- ▶ Wear suitable protective clothing when working with hot products.

#### **Danger due to noise pollution!**

Hearing damage due to noise pollution.

- ▶ Wear ear protection.



#### **4.2.2 Safe Handling of WAGNER Spray Devices**

##### **Danger due to injection of lacquer or flushing agent into the skin!**

The spray jet is under pressure and can cause dangerous injuries.

Avoid injection of lacquer or flushing agents:

- ▶ Never point the spray gun at people.
- ▶ Never reach into the spray jet.
- ▶ Perform the following measures before any work on the device, in the event of work interruptions and malfunctions:
  - ▶ Switch off the energy/compressed air supply
  - ▶ Relieve the pressure from the spray gun and device
  - ▶ Securing the Spray Gun Against Actuation
  - ▶ Disconnect the control unit from the mains
- ▶ In the event of functional faults, remedy the fault as described in the chapter on troubleshooting and rectification.
- ▶ If needed, the liquid ejection devices must be checked by experts (e.g., WAGNER service technician) at least every 12 months for their work-safe condition in accordance with DGVV regulation 100-500 Chapter 2.29 and Chapter 2.36.
  - ▶ For shut down devices, the examination can be suspended until the next start-up.



##### **In the event of skin injuries caused by lacquer or flushing agents:**

- ▶ Note the lacquer or flushing agent that you have been using.
- ▶ Consult a doctor immediately.

##### **Danger due to recoil forces!**

Actuating the trigger can cause strong recoil forces. Thereby, the user can lose his balance and injure himself when falling.

Avoid risk of injury from recoil forces:

- ▶ Ensure that you have firm footing when operating the spray gun.



#### **4.2.3 Grounding the Device**

##### **Danger due to electrostatic charge!**

Risk of injury, explosion hazard and damage to the device.

Friction, flowing liquids and air or electrostatic coating processes create charges. Flames or sparks can form during discharge. Correct grounding of the entire spraying system prevents electrostatic charges.

- ▶ Ensure that all devices and tanks are grounded before each spraying process.
- ▶ Make sure that the ground and potential equalization of all system parts are performed reliably and continuously and can withstand the expected stress (e.g., mechanical stress, corrosion).





- ▶ Earth the workpieces being painted.
- ▶ Ensure that all persons inside the working area are grounded, e.g., that they are wearing static dissipative shoes.
- ▶ Wear static dissipative gloves when spraying. The grounding takes place via the spray gun's handle or its trigger.

#### 4.2.4 Product Hoses

##### **Danger due to bursting of product hose!**

The product hose is under pressure and may cause dangerous injuries.

- ▶ Ensure that the hose material is chemically resistant to the sprayed products and the flushing agents used.
- ▶ Ensure that the product hoses and the fittings are suitable for the pressure generated.
- ▶ Ensure that the following information can be seen on the high-pressure hose:
  - ▶ Manufacturer
  - ▶ permissible operating pressure
  - ▶ Date of manufacture
- ▶ Make sure that the hoses are laid only in suitable places. Hoses should not be laid in the following places under any circumstances:
  - ▶ in high traffic areas
  - ▶ on sharp edges
  - ▶ on moving parts
  - ▶ on hot surfaces
- ▶ Ensure that the hoses are never run over by vehicles (e.g., fork lifts), or that the hoses are never put under pressure from the outside in any other way.
- ▶ Ensure that the hoses are never kinked. Observe maximum bending radii.
- ▶ Ensure that no work is ever performed with a damaged hose.
- ▶ Make sure that the hoses are never used to pull or move the device.
- ▶ The electrical resistance of the product hose, measured at both valves, must be less than 1 MΩ.
- ▶ Suction hoses may not be subjected to pressure.

Several liquids have a high expansion coefficient. In some cases, their volume can rise with consequent damage to pipes, fittings, etc. and cause fluid leakage.

When the pump sucks liquid from a closed tank, ensure that air or a suitable gas can enter the tank. In this way a negative pressure is avoided. The vacuum could implode the tank (squeeze) and can cause it to break. The tank would leak and the liquid would flow out.

The pressure created by the pump can be a multiple of the input air pressure.

#### 4.2.5 Cleaning and Flushing

##### **Danger due to cleaning and flushing!**

Explosion hazard and damage to the device.

- ▶ Non-ignitable cleaning agents and flushing agents should preferably be used.
- ▶ When carrying out cleaning work with flammable cleaning agents, make sure that all equipment and resources (e.g., collection tank, funnel, transport cart) are conductive or static dissipative and grounded.



- ▶ Observe the specifications of the lacquer manufacturer.
- ▶ Ensure that the flash point of the cleaning agent is at least 15 K above the ambient temperature or that cleaning is undertaken at a cleaning station with technical ventilation.
- ▶ Never use chloride or halogenated solvents (such as trichloroethane and methylene chloride) with devices containing aluminium or galvanized/zinc-plated parts. They may react chemically thus producing an explosion danger.
- ▶ Take measures for workplace safety.
- ▶ It should be noted that when the device is put into operation or emptied: depending on the coating product used, depending on the rinsing agent (solvent) used, there may briefly be a mixture inside the pipes and equipment which can ignite.
- ▶ Only use electrically conductive tanks for cleaning and flushing agents.
- ▶ The tanks must be grounded.

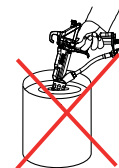
An explosive gas/air mixture forms in closed tanks.

- ▶ Never spray into a closed tank when using solvents for flushing.

#### External Cleaning

When cleaning the exterior of the device or its parts, also observe the following:

- ▶ Relieve the pressure from the device.
- ▶ De-energize the device electrically.
- ▶ Disconnect the pneumatic supply line.
- ▶ Use only moistened cloths and brushes. Never use abrasive agents or hard objects and never spray cleaning agents with a gun. Cleaning the device must not damage it in any way.
- ▶ Ensure that no electric component is cleaned with or immersed into solvent.



#### 4.2.6 Touching Hot Surfaces

##### **Danger due to hot surfaces because of hot coating products!**

Risk of burn injuries

- ▶ Only touch hot surfaces if you are wearing protective gloves.
- ▶ When operating the device with a coating product with a temperature of  $> 43\text{ }^{\circ}\text{C}$ ;  $109\text{ }^{\circ}\text{F}$ , apply a warning label to the device that says "Warning - Hot Surface."

Instruction label: Order no. 9998910

Protection label: Order no. 9998911



#### **Info**

Order the two labels together.



#### 4.2.7 Maintenance and Repair

##### **Danger due to improper maintenance and repair!**

Danger to life and equipment damage.

- ▶ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
- ▶ Repair or replacement of devices or parts of devices are only allowed to be performed outside the hazard area by qualified personnel.

- ▶ Use only WAGNER original spare parts and accessories.
- ▶ Do not change or modify the device; if change is necessary, contact WAGNER.
- ▶ Only repair and replace parts that are listed in Chapters Accessories and Spare Parts [▶▶ 56] and that are assigned to the device.
- ▶ Do not use any defective components.
- ▶ Before all work on the device and in the event of work interruptions:
  - ▶ Relieve the pressure from the spray gun, product hoses and all devices.
  - ▶ Secure the spray gun against actuation.
  - ▶ Switch off the energy and compressed air supply.
  - ▶ Disconnect the control unit from the mains.
- ▶ Observe the operating and service manual for all work.

#### **4.2.8 Protective and Monitoring Equipment**

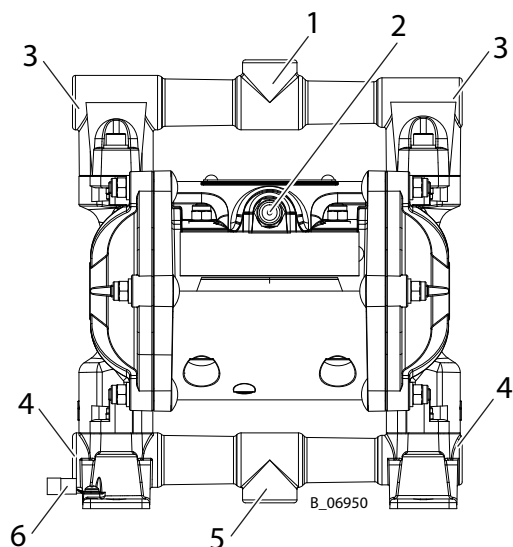
##### **Danger due to removal of protective and monitoring equipment!**

Danger to life and equipment damage.

- ▶ Protective and monitoring equipment must not be removed, modified or rendered unusable.
- ▶ Regularly check for perfect functioning.
- ▶ If defects are detected on protective and monitoring equipment, the system must not be operated until these defects are remedied.

## 5 DESCRIPTION

### 5.1 COMPONENTS



1	Delivery manifold	4	Product input
2	Air input	5	Product distributor
3	Product output	6	Grounding connection

### 5.2 MODE OF OPERATION

The double diaphragm pump is driven with compressed air. A pneumatic manifold alternates in supplying two diaphragms with compressed air. Diaphragm motion is created in this manner. The product is thus sucked in and displaced again. A series of four non-return valves prevents the liquid from flowing back, thus producing the suction and delivery phases in each pumping chamber, and generating the pumping effect.

### 5.3 PROTECTIVE AND MONITORING EQUIPMENT

#### **WARNING**

##### **Overpressure!**

Danger to life from bursting device components.

- Never change the safety valve setting.



The air motor is fitted with a safety valve. The safety valve has been set and sealed at the factory. In case of pressures over and above the permissible operating pressure, the valve, which is held with a spring, automatically opens and releases the excess pressure.

## 5.4 SCOPE OF DELIVERY

Stk	Order no.	Designation
1	--	ZIP diaphragm pump
The standard equipment includes:		
1	See Chapter Declaration of Conformity [►► 70]	Declaration of Conformity
1	2330425	Operating manual, in German
1	See Chapter Languages [►► 6]	Operating manual in the local language

The delivery note shows the exact scope of delivery. Accessories: see Chapter Accessories [►► 54].

## 5.5 DATA

### 5.5.1 Materials of Paint-wetted Parts

Type	Order no.	Pump body	Diaphragm	Diaphragm disk	Valve seat	Valve ball	O-rings
ZIP52	U550.ATRD7	Aluminium	PTFE	PPS	PPS	Acetal (POM)	PTFE
ZIP52	U550.ATSS7	Aluminium	PTFE	PPS	Stainless steel	Stainless steel	PTFE
ZIP52	U550.ATSS8	Aluminium	PTFE	PPS	Stainless steel	Stainless steel	PTFE
ZIP52	U550.STSS7	Stainless steel	PTFE	PPS	Stainless steel	Stainless steel	PTFE
ZIP52PF	U551.ATSS7	Aluminium	PTFE	PPS	Stainless steel	Stainless steel	PTFE
ZIP52PF	U551.303	Aluminium	PTFE	PPS	Stainless steel	Stainless steel	PTFE
ZIP52	U552.GHSS7	Acetal (POM)	UHMWPE	POM	Stainless steel	Stainless steel	PTFE
ZIP52	U552.PTSS7	PP	PTFE	PP	Stainless steel	Stainless steel	PTFE
ZIP52PF	U553.GTSS1	Acetal (POM)	PTFE	POM	Stainless steel	Stainless steel	PTFE
ZIP52PF	U553.PHSD7	PP	UHMWPE	PP	Stainless steel	Acetal (POM)	PTFE
ZIP52PF	U553.PTSS7	PP	PTFE	PP	Stainless steel	Stainless steel	PTFE
ZIP80	U555.ATSS7	Aluminium	PTFE	PPS	Stainless steel	Stainless steel	PTFE

Positions of the individual parts: See Chapter Spare Parts [►► 56].

### 5.5.2 Technical Data for Metallic Pump Versions

Pump body			AI	SSt	AI	AI
Description		Units	Zip 52	Zip 52	ZIP 52 PF	Zip 80
Pump ratio	--	--	1 : 1			
Volume flow per double stroke (DH)	--	cm <sup>3</sup>	108		62	225
		cu inch	6.59		3.78	13.73
Maximum operating pressure	--	MPa	0.8			
		bar	8			
		psi	116			
Maximum speed	--	DH/min	490			360
Maximum flow rate	(1)	l/min	52		28	80
		GPM	13.7		7.4	21.1
Compressed air quality: free from oil and water	--	Quality standard 7.5.4 according to ISO 8573.1: 2010				
		--	7: Particle concentration 5–10 mg/m <sup>3</sup> 5: Humidity: Pressure dew point: ≤ +7 °C 4: Oil content: ≤ 5 mg/m <sup>3</sup>			
Minimum air inlet pressure	--	MPa	0.15		0.10	0.22
		bar	1.5		1.0	2.2
		psi	22		15	32
Maximum air inlet pressure	--	MPa	0.8			
		bar	8			
		psi	116			
Air inlet connection (plug)	--	BSP(R)	1/4"			
Maximum suction height	(2)	m	4.8		2.8	4.9
		ft	15.7		9.2	16
	(3)	m	2.7		2.2	2.7
		ft	9		7.2	9
Maximum solid body size	--	mm	2.0			3.0
		Inches	0.08			0.12
Sound pressure equivalent of 50 cycles/min. (5 bar)	(4)	dB(A)	73			79
Sound pressure equivalent at max. flow rate (8 bar)	(4)	dB(A)	85			91
Sound power at maximum flow rate (8 bar)	(5)	dB(A)	99			102
Fluid connections (inlet & outlet bushing)	--	BSP(G)	1/2"			3/4"
Weight	--	kg	3.7	6.0	3.7	5.39
		lb	8.1	13.2	8.1	11.7
Maximum product pressure at the pump's inlet	--	MPa	0.1			
		bar	1			
		psi	14.5			

Pump body			AI	SSt	AI	AI
Description		Units	Zip 52	Zip 52	ZIP 52 PF	Zip 80
Product temperature	--	°C	4 – 90			
		°F	39 – 194			
Ambient temperature	--	°C	4 – 40			
		°F	39 – 104			
Allowable inclination for operation	--	∠°	± 10°			

1. PF = Perfect Flow = low pulsation pump with a shorter stroke
2. Pump with stainless steel valves (start condition: empty pump / dry valves)
3. Pump with plastic valves (start condition: empty pump / dry valves)
4. LqA (10s)
5. ISO 3744

**⚠ WARNING**

**Exhaust air containing oil!**

Risk of poisoning if inhaled.

- Provide compressed air free from oil and water.



### 5.5.3 Technical Data for Non-metallic Pumps

Pump body			PP	PP	Acetal	Acetal
Description		Units	Zip 52	ZIP 52 PF	Zip 52	ZIP 52 PF
Pump ratio	--	--	1 : 1			
Volume flow per double stroke	--	cm <sup>3</sup>	108	62	108	62
		cu inch	6.59	3.78	6.59	3.78
Maximum operating pressure	--	MPa	0.8			
		bar	8			
		psi	116			
Maximum speed	--	DH/min	490			
Maximum flow rate	(1)	l/min	52	28	52	28
		GPM	13.7	7.4	13.7	7.4
Compressed air quality: free from oil and water	--	Quality standard 7.5.4 according to ISO 8573.1: 2010				
	--	--	7: Particle concentration 5–10 mg/m <sup>3</sup> 5: Humidity: Pressure dew point: ≤ +7 °C 4: Oil content: ≤ 5 mg/m <sup>3</sup>			
Minimum air inlet pressure	--	MPa	0.15	0.10	0.15	0.10
		bar	1.5	1.0	1.5	1.0
		psi	22	15	22	15
Maximum air inlet pressure	--	MPa	0.8			
		bar	8			
		psi	116			

Pump body			PP	PP	Acetal	Acetal
Description		Units	Zip 52	ZIP 52 PF	Zip 52	ZIP 52 PF
Air inlet connection (plug)	--	BSP(R)	1/4"			
Maximum suction height	(2)	m	4.8	2.8	4.8	2.8
		ft	15.7	9.2	15.7	9.2
	(3)	m	2.7	2.2	2.7	2.2
		ft	9	7.2	9	7.2
Maximum solid body size	--	mm	2.0			
		Inches	0.08			
Sound pressure equivalent of 50 cycles/min. (5 bar)	(4)	dB(A)	73			
Sound pressure equivalent at max. flow rate (8 bar)	(4)	dB(A)	85			
Sound power at maximum flow rate (8 bar)	(5)	dB(A)	99			
Fluid connections (inlet & outlet bushing)	--	BSP(G)	1/2"			
Weight	--	kg lb	3.2			
			7.1			
Maximum product pressure at the pump's inlet	--	MPa bar psi	0.1			
			1			
			14.5			
Product temperature	--	°C	4 – 60		4 – 80	
		°F	39 – 140		39 – 176	
Ambient temperature	--	°C	4 – 40			
		°F	39 – 104			
Allowable inclination for operation	--	∠°	± 10°			

1. PF = Perfect Flow = low pulsation pump with a shorter stroke
2. Pump with stainless steel valves (start condition: empty pump / dry valves)
3. Pump with plastic valves (start condition: empty pump / dry valves)
4. LqA (10s)
5. ISO 3744

**⚠ WARNING**

**Exhaust air containing oil!**

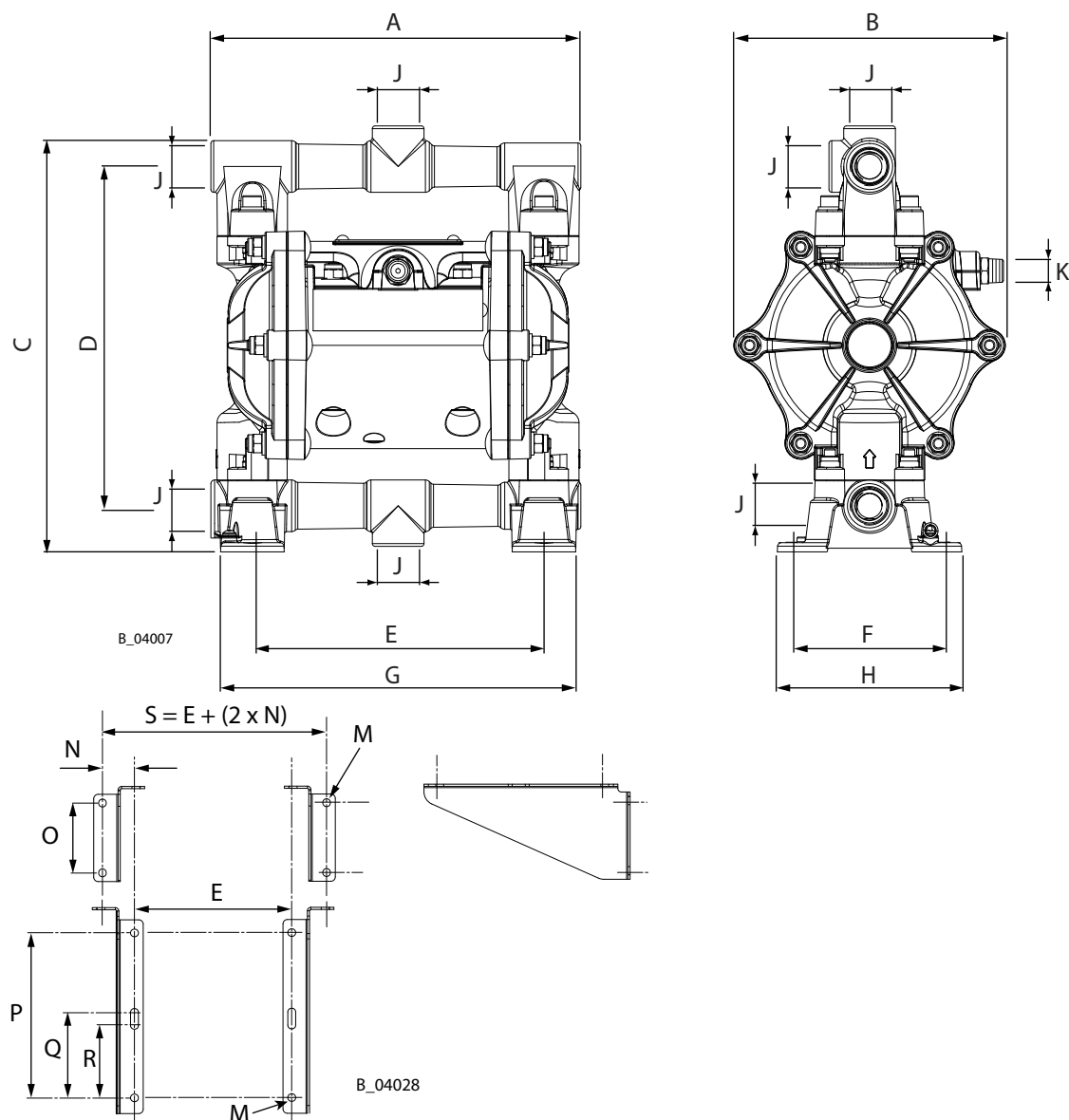
Risk of poisoning if inhaled.

- Provide compressed air free from oil and water.





### 5.5.4 Dimensions and Connections



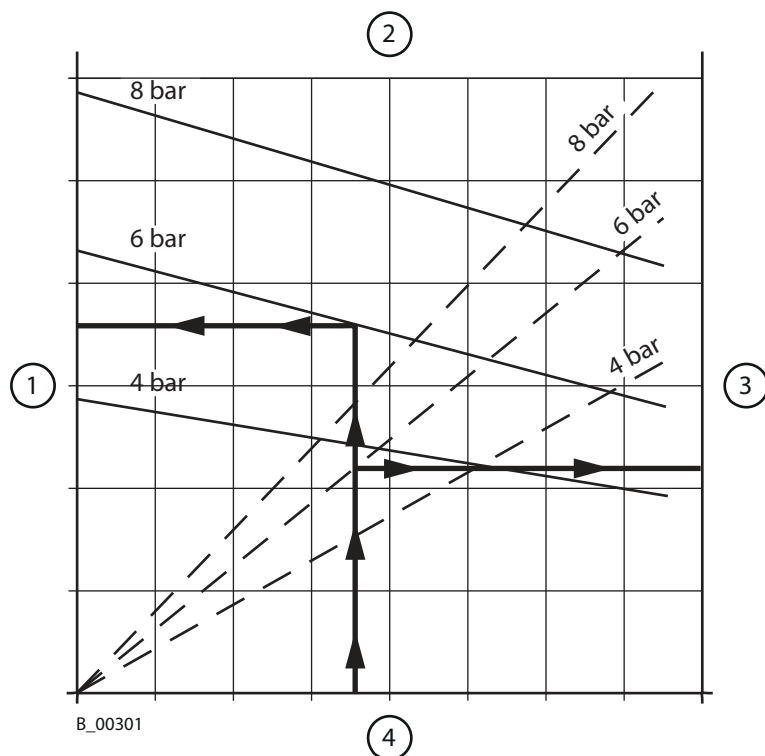
Wall mount

Pos	ZIP52 Aluminum mm; inch	ZIP52 SSt mm; inch	ZIP52 PP and acetal mm; inch	ZIP52 PF Aluminum mm; inch	ZIP52 PF PP and acetal mm; inch	ZIP80 Aluminum mm; inch
A	200.5; 7.89	210; 8.27	205; 8.07	200.5; 7.89	205; 8.07	220; 8.66
B	147.5; 5.80	147.5; 5.80	149; 5.86	147.5; 5.80	149; 5.86	174.5; 6.87
C	231; 9.09	232.5; 9.15	236; 9.29	231; 9.09	236; 9.29	277.5; 10.92
D	184; 7.24	184; 7.24	191; 7.52	184; 7.24	191; 7.52	220.5; 8.68
E	155 – 161; 6.10 – 6.34	157.5 – 163; 6.20 – 6.42	154 – 162; 6.06 – 6.38	155 – 161; 6.10 – 6.34	154 – 162; 6.06 – 6.38	168 – 174; 6.61 – 6.85
F	86; 3.38	86; 3.38	87; 3.42	86; 3.38	87; 3.42	95; 3.74
G	192.5; 7.58	188; 7.40	187; 7.36	192.5; 7.58	187; 7.36	205.5; 8.09

Pos	ZIP52 Aluminum mm; inch	ZIP52 SSt mm; inch	ZIP52 PP and acetal mm; inch	ZIP52 PF Aluminum mm; inch	ZIP52 PF PP and acetal mm; inch	ZIP80 Aluminum mm; inch
H	100; 3.94	100; 3.94	101; 3.97	100; 3.94	101; 3.97	110; 4.33
J	G1/2" (BPS) F					G3/4" (BPS) F
K	R1/4" (BSPT) M					
M	ø 9; ø 0.35					
N	37.5; 1.48					
O	80; 3.15					
P	189; 7.4					
Q	98; 3.85					
R	83; 3.27					

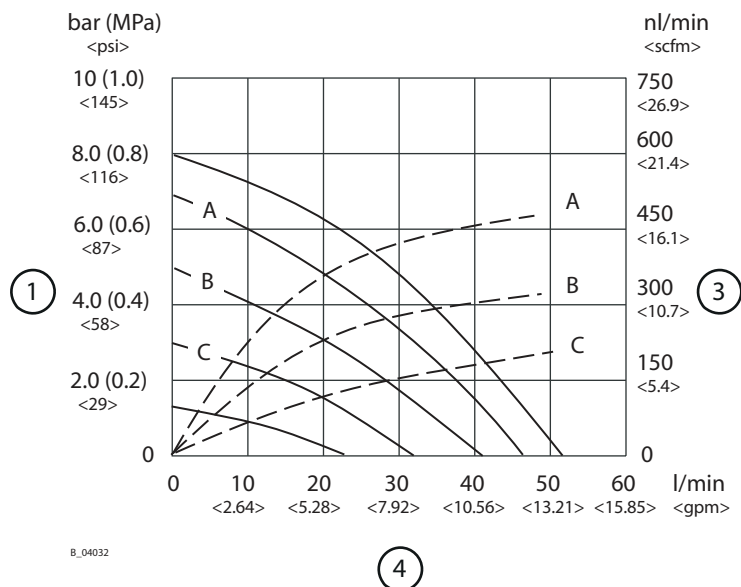
### 5.5.5 Performance Diagrams

#### Example



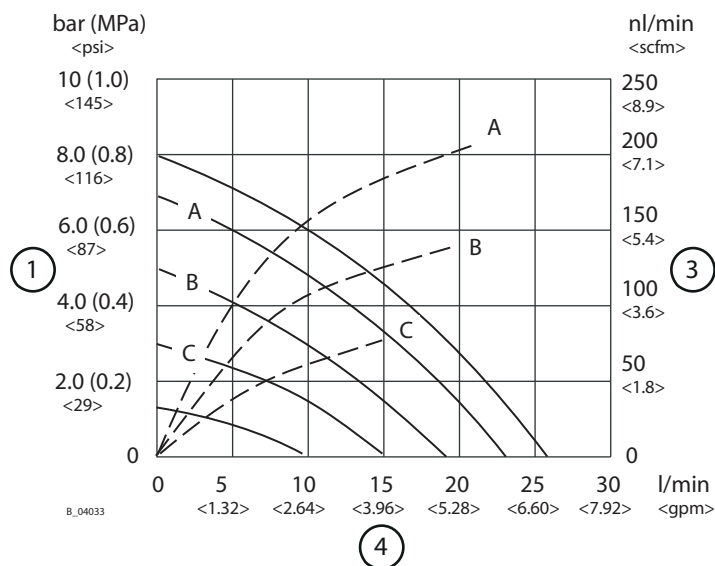
1	Product pressure in bar; (MPa); <psi>	3	Air consumption in nl/min.; <scfm>
2	Stroke frequency in DH/min.	4	Flow rate of water in l/min.; <gpm>

### Diagram ZIP52



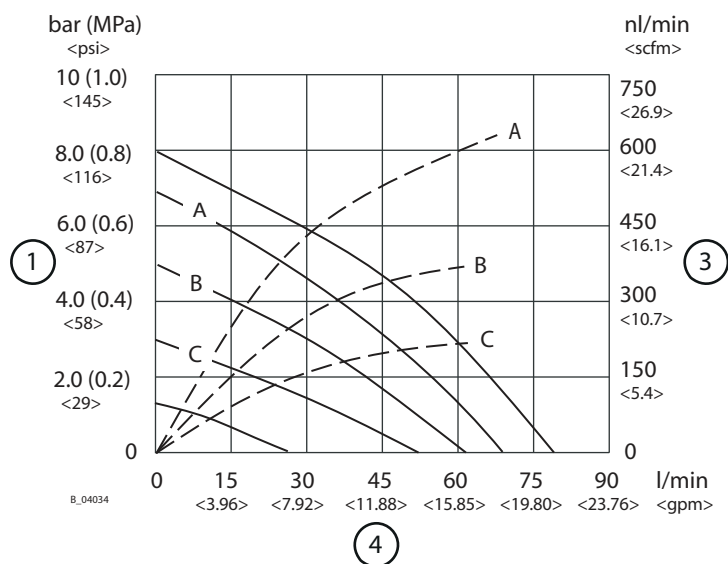
1	Product pressure in bar; (MPa); <psi>	A	Characteristic curve for air pressure 8 bar; 0.8 MPa; 116 psi
3	Air consumption in nl/min.; <scfm>	B	Characteristic curve for air pressure 6 bar; 0.6 MPa; 87 psi
4	Flow rate of water in l/min.; <gpm>	C	Characteristic curve for air pressure 4 bar; 0.4 MPa; 58 psi

### Diagram ZIP52 PF



1	Product pressure in bar; (MPa); <psi>	A	Characteristic curve for air pressure 8 bar; 0.8 MPa; 116 psi
3	Air consumption in nl/min.; <scfm>	B	Characteristic curve for air pressure 6 bar; 0.6 MPa; 87 psi
4	Flow rate of water in l/min.; <gpm>	C	Characteristic curve for air pressure 4 bar; 0.4 MPa; 58 psi

### Diagram ZIP80



1	Product pressure in bar; (MPa); <psi>	A	Characteristic curve for air pressure 8 bar; 0.8 MPa; 116 psi
3	Air consumption in nl/min.; <scfm>	B	Characteristic curve for air pressure 6 bar; 0.6 MPa; 87 psi
4	Flow rate of water in l/min.; <gpm>	C	Characteristic curve for air pressure 4 bar; 0.4 MPa; 58 psi

The charts above refer to the aluminium version with stainless steel valves.

## 6 ASSEMBLY AND COMMISSIONING

### 6.1 TRAINING OF ASSEMBLY/COMMISSIONING PERSONNEL

- The assembly and commissioning personnel must have the technical skills to safely commission the device.
- When assembling, commissioning and carrying out all work, read and follow the operating manuals and safety regulations for the additionally required system components.

A skilled person must check to ensure that the device is in a reliable state after it is assembled and commissioned.

### 6.2 STORAGE CONDITIONS

Until the point of assembly, the device must be stored in a dry location, free from vibrations and with a minimum of dust. The device must be stored in closed rooms.

The air temperature at the storage location must be between -20 °C and +60 °C (-4 °F and +140 °F).

The relative air humidity at the storage location must be between 10 and 95% (without condensation).

### 6.3 INSTALLATION CONDITIONS

The air temperature at the installation site must be in a range between 0 °C and 40 °C; 32 °F and 104 °F.

The relative air humidity at the installation site must be between 10 and 95% (without condensation).

### 6.4 TRANSPORTATION

The pump can be moved on a trolley or manually without lifting equipment or a crane.

### 6.5 ASSEMBLY AND INSTALLATION

#### **WARNING**

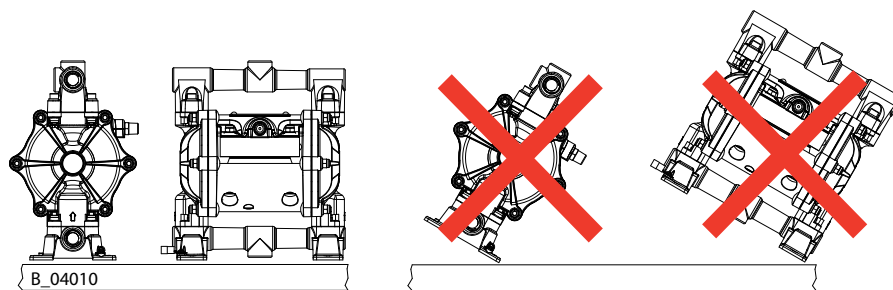
##### **Inclined ground!**

Risk of accidents if the device rolls away/falls.

- Place device on level ground and secure it.



#### **Positioning**

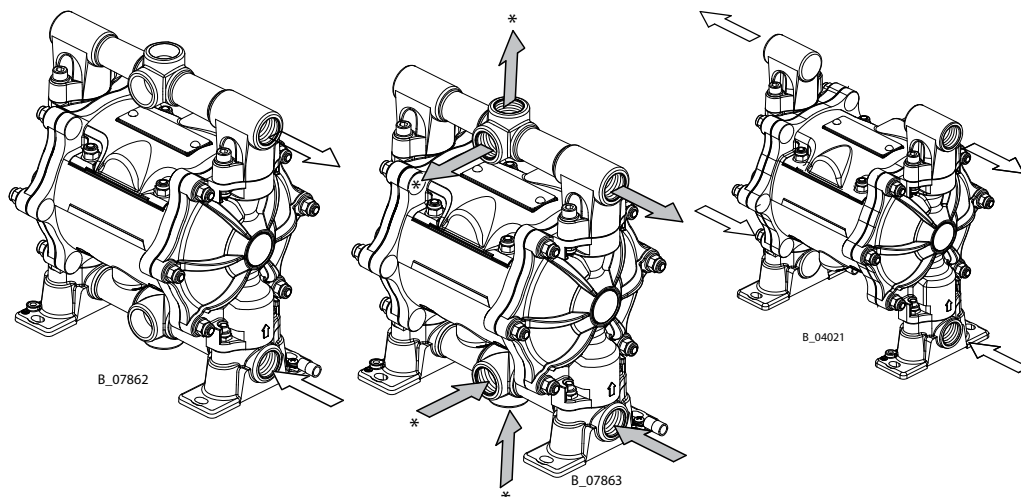


## Info

Ensure that the national explosion prevention rules and regulations are observed when setting up the device.



## Connections Configurations



Type 1	Type 2	Type 3
(Feeding of a medium)	(Feeding of a medium)	(Feeding of two mediums)
Connections specified	Connections can be selected	Connections specified

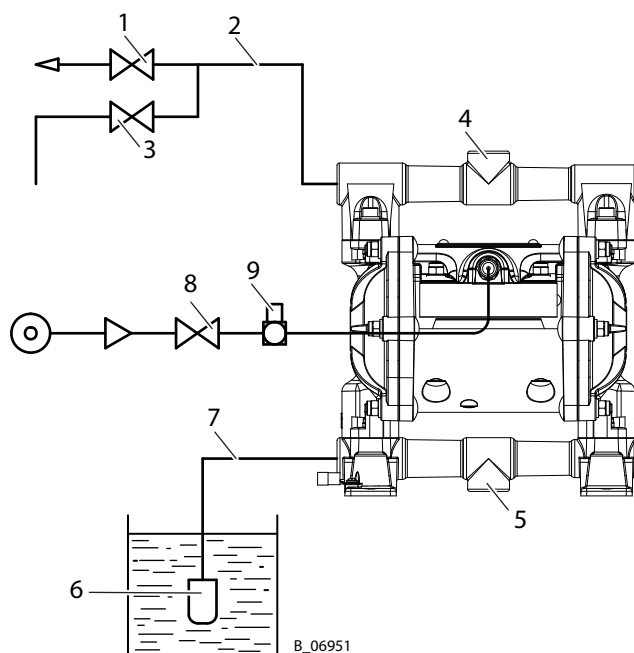
For pump type 2, the connections on the suction and delivery manifolds can be freely selected. The pump is delivered with a standard connection configuration (side connections). In this case, the connections marked with an asterisk (\*) are closed with sealing plugs.

If a connection configuration which deviates from the standard is selected, the glued in sealing plugs must be unscrewed and changed accordingly.

If there is adhesive residue on the thread of the plug and the drilled hole, after the plugs have been unscrewed, this residue must be removed with a wire brush. Then, the thread is to be cleaned with a clean cloth.

Depending on the pump, the sealing plugs must either be glued in or wrapped in PTFE tape when screwing them in!

Information on the glue, PTFE tape and the sealing plug can be found in chapter Spare Parts [►► 56].



1	Product delivery valve	6	Air suction filter
2	Product hose	7	Suction hose
3	Return valve	8	Air cut-off valve
4	Delivery manifold	9	Air pressure regulator
5	Suction manifold		

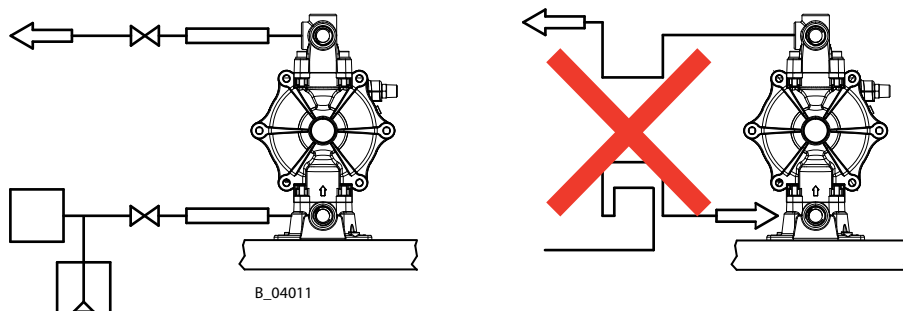
1. Install the pump on a flat and horizontal foundation and screw it down tightly or mount it on a wall mount.
2. Connect the suction system and air supply.
3. Connect the material and air supply in accordance with the superordinate operating manual.

#### Product connection:

Connect the pump's suction hose to the suction manifold (on the underside). Connect it to the product hose's delivery manifold (on the upper side). Use flexible hoses to absorb the pump's vibrations. Ensure that the hoses are not mechanically stressing the pump. Never directly connect the pump to rigid pipes. For pumps installed in areas subject to explosion hazards, all hoses and pipes must be made of conductive material and must be grounded. Install a suction filter on the suction hose. This prevents particles, that are large enough to damage the internal parts of the pump, from entering the pump. Observe the information contained in the Technical Data section regarding the maximum size of solids that can be pumped.

All hoses, pipes and components connected to the supply line must be designed to operate at the pump's maximum pressure with the pump working at a vigorous rate. All parts connected to the suction manifold must withstand crushing despite the vacuum produced by the pump.

The suction and product hoses and pipes must have a cross-section proportional to the flow rate and the viscosity of the pumped fluid. Avoid long and bent pipes, especially during suctioning.



#### Compressed air connection:

The compressed air supply must be properly dimensioned. Connect the pump's compressed air connection to the pressure distribution network. Establish the connection to the pump fitting. Do not replace the original connection. Use a line with a suitable diameter for the connection. Always mount an air cut-off valve and an air processing unit (filter/regulator unit). The pressure must not exceed the maximum value indicated on the type plate.

#### Non-return valve:

If the pump has been installed on a higher level than the liquid to be pumped, it is recommended that a non-return valve be provided at the lower end of the suction tube.

#### 6.5.1 Ventilation of the Spray Booth

- Operate the device in a spray booth approved for the respective working materials.  
– or –
- Operate the device on an appropriate spraying wall with the ventilation (extraction) switched on.
- Observe national and local regulations for the exhaust air speed.

#### 6.5.2 Air Supply Lines

##### **WARNING**

##### **Hose connections!**

Risk of injury and damage to the device.

- ▶ Do not mix up hose connections of product hose and air hose.
- ▶ Ensure that only dry, clean atomizing air is used in the spray gun! Dirt and moisture in the atomizing air worsens the spraying quality and spray pattern.





### 6.5.3 Product Supply Lines

#### **DANGER**

##### **Bursting hose, bursting threaded joints!**

Danger to life from injection of product.

- ▶ Ensure that the hose material is chemically resistant to the sprayed products.
- ▶ Ensure that the spray gun, fittings and product hose between the device and the spray gun are suitable for the pressure generated in the device.
- ▶ Ensure that the following information can be seen on the high-pressure hose:
  - ▶ Manufacturer
  - ▶ Permissible operating pressure
  - ▶ Date of manufacture.



### 6.6 GROUNDING

#### **WARNING**

##### **Discharge of electrostatically charged components in atmospheres containing solvents!**

Explosion hazard from electrostatic sparks.

- ▶ Clean the pump only with a damp cloth.



#### **WARNING**

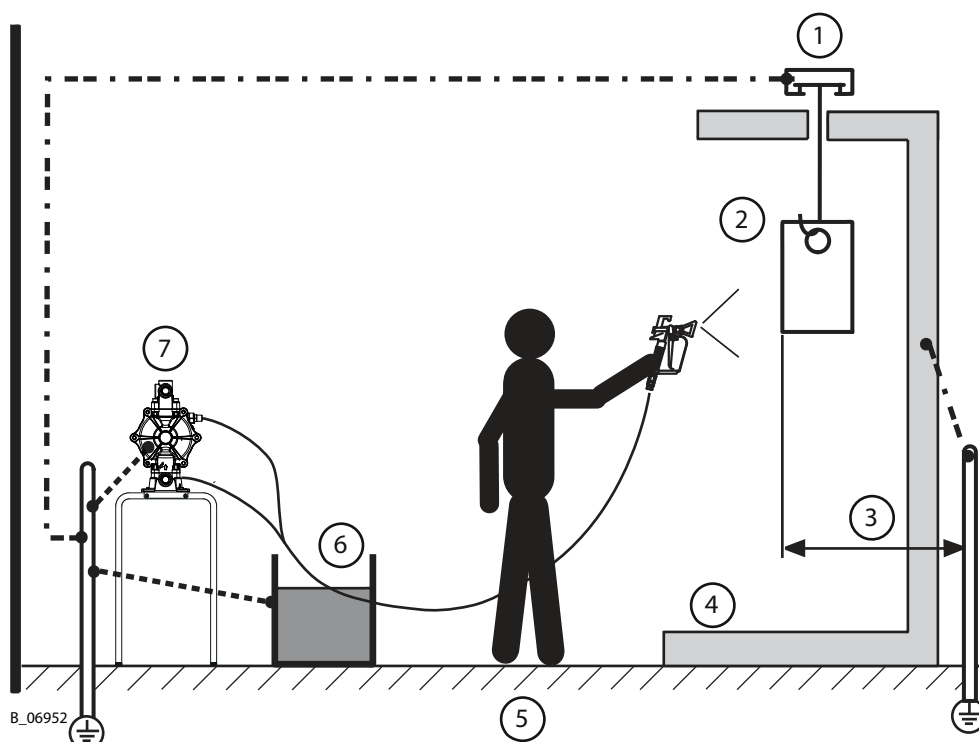
##### **Heavy paint mist if grounding is insufficient!**

Risk of poisoning.

Insufficient paint application quality

- ▶ Ground all device components.
- ▶ Ground the work pieces to be coated.





Grounding scheme (example)

Pos	Part / workstation	Cable cross section
1	Conveyor	16 mm <sup>2</sup> ; AWG6
2	Work piece	--
3	$R_{\max} < 1 \text{ M}\Omega$	--
4	Spraying stand Alternative: Spray booth	16 mm <sup>2</sup> ; AWG6
5	Floor, static dissipative	--
6	Product tank	6 mm <sup>2</sup> ; AWG10
7	Pump	4 mm <sup>2</sup> ; AWG12

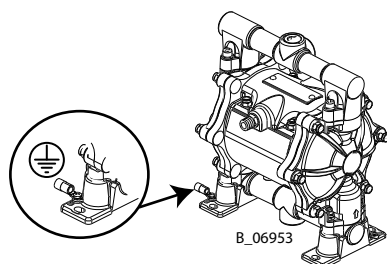
### Info

Safe operation of the pump is only guaranteed with a grounding connection. Connect all grounding cables using a short and direct route.



### Info

Pumps made of non-conductive plastic have no grounding connection.



1. Remove the crimp connection delivered with the pump.

2. Crimp the grounding cable on the connection and screw it back onto the pump's foot.
3. Ground the product tank to an on-site grounding connection.
4. Ground the other parts of the system to an on-site grounding connection.

#### **Ex zone**

All devices and equipment must be suitable for use in potentially explosive areas.

- All paints, flushing agents and waste tanks have to be electrically conductive.
- All tanks must be grounded.

### **6.7 COMMISSIONING**

#### **⚠ WARNING**

##### **Gas mixtures can explode if there is an incompletely filled pump!**

Danger to life from flying parts.

- ▶ Ensure that the pump and suction system are always completely filled with flushing agent or working medium.
- ▶ Do not spray the device empty after cleaning.



#### **ⓘ NOTICE**

##### **Impurities in the spraying system**

Spray gun blockage, products harden in the spraying system.

- ▶ Flush the spray gun and paint supply with a suitable flushing agent before commissioning.

Emergency stop, see Chapter Emergency Stop [ ▶▶ 37].

#### **6.7.1 Preparation**

Before every commissioning, the following points should be observed as laid down in the operating manual:

1. Secure spray gun with safety lever.
2. Check the permissible pressures.
3. Check all connections for leaks.
4. Check hoses for damage in accordance with chapter Safety Checks and Maintenance Intervals [ ▶▶ 42].

#### **6.7.2 Fill the Pump with Flushing Agent**

The devices are tested during manufacturing with emulsifying oil, pure oil or solvent.

Possible residues must be flushed out of the circuits with a solvent (flushing agent) before commissioning.

- ▶ Fill the empty device with flushing agent in accordance with Chapter Filling the Empty Pump [ ▶▶ 45].

### 6.7.3 Pressure Tightness Test

#### **WARNING**

##### **Overpressure!**

Risk of injury from bursting components.

- ▶ The operating pressure must not exceed the value shown on the type plate.



1. Gradually increase the pressure in pump with the pressure regulator until maximum pressure is reached. Maintain the pressure for 3 minutes and check all connection points for leaks.
2. Carry out pressure relief in accordance with Chapter Pressure Relief / Work Interruption [▶▶ 38].

### 6.7.4 Verifying a Safe Operational Condition

A skilled person must check to ensure that the device is in a reliable state after it is assembled and commissioned. This includes:

- ▶ Carry out safety checks in accordance with Chapter Safety Checks and Maintenance Intervals [▶▶ 42].



### 6.7.5 Filling with Working Product

- ▶ Proceed in accordance with Chapter Filling the Empty Pump [▶▶ 45].

## 7 OPERATION

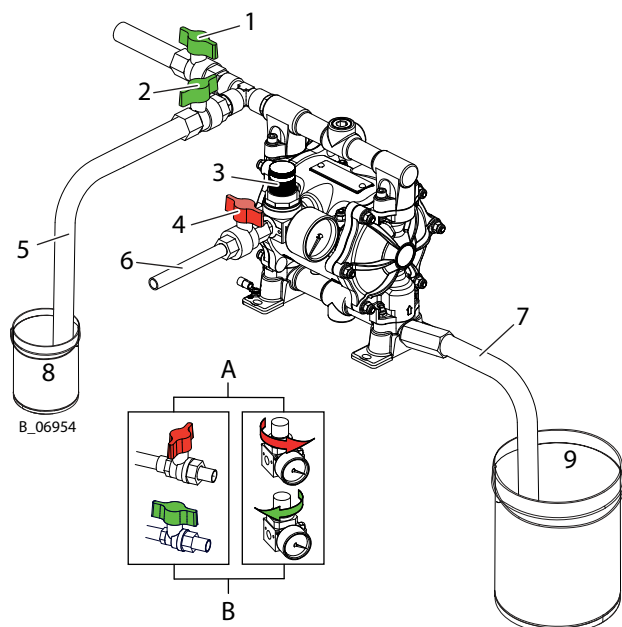
### 7.1 TRAINING THE OPERATING PERSONNEL

- The operating personnel must be qualified to operate the entire system.
- The operating staff must be familiar with the potential risks associated with improper behavior as well as the necessary protective devices and measures.
- Before work commences, the operating personnel must receive appropriate system training.

### 7.2 EMERGENCY STOP

In the case of unforeseen occurrences immediately:

1. Close the air cut-off valve (4) or the pressure regulator (3) immediately. The cut-off valve (4) is not supplied with the pump. It must be provided and properly installed by the user.
2. Open the return valve (2, if installed) and/or the delivery devices (valves or guns).



A	closed	B	open
---	--------	---	------

### 7.3 TASKS

Ensure that:

commissioning is carried out in accordance with Chapter Commissioning [►► 35].

1. Carry out a visual inspection: Personal protective equipment, grounding and all devices ready for use.
2. Secure spray gun and insert nozzle into the spray gun.
3. Slowly open the shut-off valve (4).
4. The pump supplies the product (9) while the product delivery valve (1) is open. Change the air pressure with the air pressure regulator (3), in order to achieve the desired amount or product pressure.
5. Start work process.

### Info

In case air accidentally flows into the pump suction inlet, the air pressure must immediately be reduced to avoid the pump working at an excessive speed.



## 7.4 PRESSURE RELIEF / WORK INTERRUPTION

The pressure must always be relieved:

- after the spraying tasks are finished,
- before servicing or repairing the system,
- before carrying out cleaning tasks on the system,
- before moving the system to another location,
- before something needs to be checked on the system,
- before the nozzle or the filter is removed from the spray gun.

The components for pressure relief on a CE-compliant spraying system include:

- Outlet equipment (return valve) mounted between pump and spray gun.

### Process for relieving pressure

1. Close the product delivery valve or any other device installed on the delivery line (such as outlet valves or spray guns).
2. Close the air cut-off valve. Relieve the pressure in the product line, by opening the return valve (if installed) or the dispensing device (valve or spray gun).
3. Close and secure return valve and dispensing device.

### Info

Control air pressure is still present.



### ! NOTICE

#### **Hardened working product in the spraying system when 2K product is processed!**

Using 2K materials can destroy the pump and spraying system.

- ▶ Observe the manufacturer's processing rules, particularly in regards to the pot life.
- ▶ Flush thoroughly before the end of the pot life.
- ▶ The pot life is decreased by warmth.

## 7.5 BASIC FLUSHING

### Regular flushing

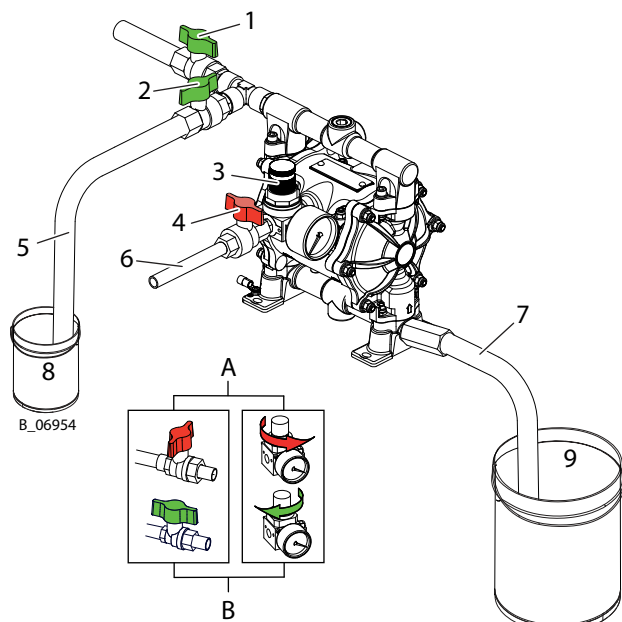
- Regular flushing, cleaning and maintenance ensures the pump's high conveying and suction capacity.
- The cleaning and flushing agents used must be compatible with the working material.

**⚠ WARNING**

**Incompatibility of cleaning/flushing agent and working medium!**

Risk of explosion and danger of poisoning by toxic gases.

- ▶ Examine the compatibility of the flushing and cleaning agents and working media on the basis of the safety data sheets.



A	closed	B	open
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**Preparation**

1. Visual check: personal safety equipment, grounding and all devices ready to use.
2. Place empty, grounded tank (8) under the return tube (5).
3. Place the suction hose (7) in the grounded tank with flushing agent (9).
4. Completely close the pressure regulator (3) (0 MPa; 0 bar; 0 psi).

**Flushing via the return valve**

1. Open return valve (2).
2. Slowly open the air cut-off valve (4).
3. Turn the pressure regulator (3) clockwise until the pump runs regularly.
4. Flush the system until clean flushing agent flows into the tank (8).
5. Close the pressure regulator (3).
6. As soon as there is no pressure remaining in the system, close the return valve (2).

**Flushing via the gun**

1. Point the spray gun, without nozzle, into the tank (8) and open it.
2. Slowly open pressure regulator (3).
3. Rinse until clean flushing agent flows from the spray gun.
4. Close the pressure regulator (3).
5. When there is no pressure remaining in the system, close the spray gun.

6. Secure the spray gun.
7. Dispose of the contents of the tank (8) according to the local regulations.

**In case of start-up problems:**

1. Close the air cut-off valve (4).
2. Turn the pressure regulator (3) counterclockwise (0 bar pressure).
3. Open the air cut-off valve (4) for air.
4. Close the pressure regulator (3).
5. Turn the pressure regulator (3) clockwise until the pump starts. If necessary, repeat the operation several times.

**7.5.1 Filling with Working Product**

After basic flushing, the pump can be filled with working material.

- ▶ Proceed according to Chapter Filling the Empty Pump [► 45], but use working product instead of flushing agent.



## 8 CLEANING AND MAINTENANCE

### 8.1 CLEANING

#### 8.1.1 Cleaning Personnel

Cleaning work should be undertaken regularly and carefully by qualified and trained personnel. They should be informed of specific hazards during their training.

The following hazards may arise during cleaning work:

- risk to health from inhaling solvent vapors,
- use of unsuitable cleaning tools and aids.

#### 8.1.2 Decommissioning and Cleaning

The device should be cleaned for maintenance purposes, etc. Ensure that no remaining product dries on and sticks to the device.

1. Interrupt the work sequence in accordance with Chapter Pressure Relief / Work Interruption [ ▶▶ 38].
2. Carry out basic flushing in accordance with Chapter Basic Flushing [ ▶▶ 38].
3. Empty system in a controlled manner according to Chapter Emptying Pump [ ▶▶ 44].
4. Service spray gun in accordance to its operating manual.
5. Clean and check the suction system and the suction filter.
6. Clean the outside of the system.
7. Fully assemble the system.
8. Fill the system with flushing agent in accordance with Chapter Filling the Empty Pump [ ▶▶ 45].

#### 8.1.3 Long-term Storage

If storing the system for a prolonged period of time, thorough cleaning and corrosion protection are necessary. Replace the water or solvent in the product pump with a suitable preserving oil.

1. Carry out decommissioning and cleaning (steps 1 to 7) in accordance with Chapter Decommissioning and Cleaning [ ▶▶ 41].
2. Fill the system with preservation agent in accordance with Chapter Filling the Empty Pump [ ▶▶ 45].
3. Empty the system in a controlled manner in accordance with Chapter Emptying Pump [ ▶▶ 44] and seal the openings.

### 8.2 MAINTENANCE

#### 8.2.1 Maintenance Personnel

Maintenance work should be undertaken regularly and carefully by qualified and trained personnel. They should be informed of specific hazards during their training.

The following hazards may arise during maintenance work:

- risk to health from inhaling solvent vapors,
- use of unsuitable tools and aids.

A skilled person must ensure that the device is checked for being in a reliable state after maintenance work is completed.

### 8.2.2 Maintenance Instructions

#### **DANGER**

##### **Incorrect maintenance/repair!**

Danger to life and equipment damage.

- ▶ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
- ▶ Use only WAGNER original spare parts and accessories.
- ▶ Only repair and replace parts that are listed in the spare parts chapter and that are assigned to the device.
- ▶ Before all work on the device and in the event of work interruptions:
  - ▶ Relieve the pressure from the spray gun, product hoses and all devices.
  - ▶ Secure the spray gun against actuation.
  - ▶ Switch off the energy and compressed air supply.
  - ▶ Disconnect the control unit from the mains.
- ▶ Observe the operating and service manual for all work.



#### **Prior to maintenance**

It should be ensured that the device is in the following state before carrying out any work on it:

- Flush and clean the system according to Chapter Decommissioning and Cleaning [▶▶ 41].
- Relieve the pressure from the pump, product hose and spray gun.
- Secure spray gun with safety lever.
- Interrupt the air supply.
- Depending on the operation, disconnect the product and air-side connection pipes.
- Remove the pump from the base or support it is fastened to.

#### **After maintenance**

- Carry out safety checks in accordance with Chapter Safety Checks and Maintenance Intervals [▶▶ 42].
- Put the system into operation and check for leaks as described in Chapter Commissioning [▶▶ 35].
- Have the system checked for safe condition by a skilled person.
- Carry out functional check in accordance with Chapter Function Test after Repair Work [▶▶ 52].

### 8.2.3 Safety Checks and Maintenance Intervals

#### **Every day**

1. Check grounding: see Chapter Grounding [▶▶ 33].
2. Check delivery and suction filters.
3. Check hoses, tubes and couplings: see Chapter Product Hoses, Pipes and Couplings [▶▶ 43]

#### **Weekly**

1. Check system for damage.
2. Check and tighten fastening screws.

3. Check for air and liquid leakages.
4. Check that the safety fixtures function properly (see Chapter Protective and Monitoring Equipment [►► 20]).

#### Yearly or as required

1. In accordance with DGUV regulation 100-500, Chapters 2.29 and 2.36:
  - Have the liquid ejection devices checked by an expert (e.g. WAGNER service technician) as required, but no later than every 12 months to ensure that they are in safe working order.
  - For shut down devices, the examination can be suspended until the next start-up.

#### 8.2.4 Product Hoses, Pipes and Couplings

The service life of the complete hoses between product pressure generator and application device is reduced due to environmental influences even when handled correctly.

1. Check hoses, pipes, and couplings every day and replace if necessary.
2. Before every commissioning, check all connections for leaks.
3. Additionally, the operator must regularly check the complete hoses for wear and tear as well as for damage at intervals that he/she has set. Records of these checks must be kept.
4. Replace the complete hose if one of the following two periods is exceeded:
  - 6 years from the date of the hose crimping (see fitting embossing).
  - 10 years from the date of the hose imprinting.

<b>Fitting embossing (if present)</b>	<b>Meaning</b>
xxx bar	Pressure
yymm	Crimping date (year/month)
XX	Internal code

<b>Hose imprinting</b>	<b>Meaning</b>
WAGNER	Name / manufacturer
yymm	Date of manufacture (year/month)
xxx bar (xx MPa) e.g. 270 bar (27MPa)	Pressure
XX	Internal code
DNxx (e.g., DN10)	Nominal diameter

### 8.2.5 Emptying Pump

#### **WARNING**

**Gas mixtures can explode if there is an incompletely filled pump!**

Danger to life from flying parts.

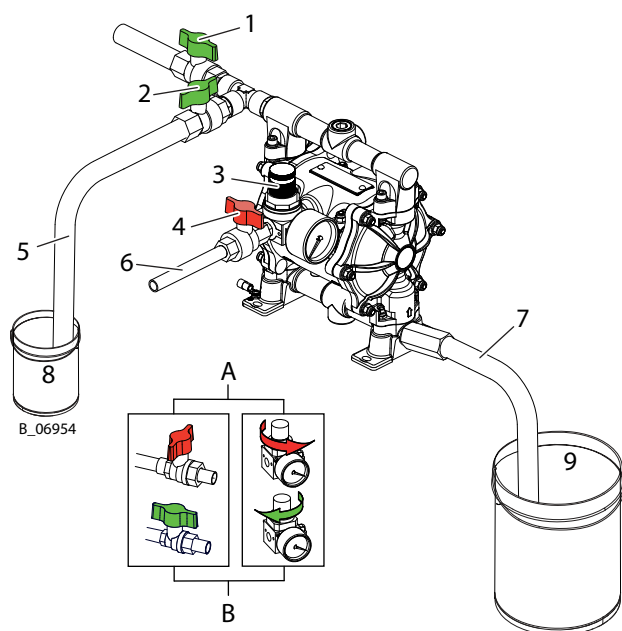
Ignition of potentially explosive surrounding atmosphere.

- ▶ Empty and fill the device slowly and in a controlled manner.
- ▶ Avoid potentially explosive atmosphere in the surroundings.



#### **Info**

If the pumping product becomes heated, switch off all heaters and let the product cool off.



A	closed	B	open
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1. Visual check: personal safety equipment, grounding and all devices ready to use.
2. Place an empty, grounded collection tank (8) under the return tube (5).
3. Place the suction hose (7) in an empty, grounded tank (9).
4. Close pressure regulator (3) (0 MPa; 0 bar; 0 psi).

#### **Emptying via return line**

1. Open return valve (2).
2. Slowly open the air cut-off valve (4).
3. Slowly dial up the air pressure at the pressure regulator (3) until the pump operates smoothly (approx. 0.15 MPa; 1.5 bar; 21.75 psi).
4. Be ready for the switch from working product to air.
5. As soon as working material is no longer flowing from the return tube (5), close pressure regulator (3).

6. Close return valve (2).

### Emptying up to the gun

1. Point the spray gun, without nozzle, into the tank (8) and open it.
2. Slowly open pressure regulator (3). Be ready for the switch from working product to air.
3. As soon as working material is no longer flowing, close the pressure regulator (3).
4. Close and secure the spray gun.
5. Carry out pressure relief in accordance with Chapter Pressure Relief / Work Interruption [►► 38].
6. Dispose of the contents of the tank (8) according to the local regulations.

### 8.2.6 Filling the Empty Pump

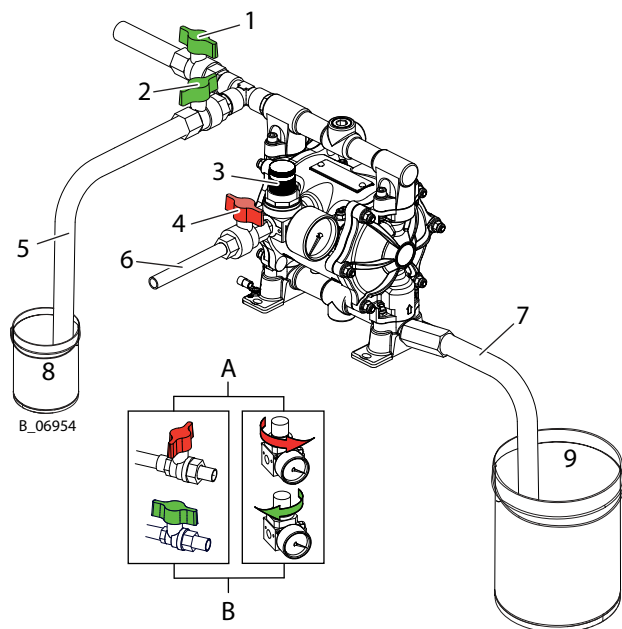
#### **WARNING**

**Gas mixtures can explode if there is an incompletely filled pump!**

Danger to life from flying parts.

Ignition of potentially explosive surrounding atmosphere.

- Empty and fill the device slowly and in a controlled manner.
- Avoid potentially explosive atmosphere in the surroundings.



A	closed	B	open
---	--------	---	------

1. Carry out a visual inspection: Personal protective equipment, grounding and all devices ready for use.
2. Place empty, grounded collection tank (8) under the return tube (5).
3. Place the suction hose (7) in a grounded tank with working product (9).
4. Close the pressure regulator (3) (0 MPa; 0 bar; 0 psi)
5. Open return valve (2).

6. Slowly open the air cut-off valve (4).
7. Slowly turn air pressure up on the pressure regulator (3) and only until the pump is running regularly. Be ready to switch from air to working product and prevent back spray.
8. Close pressure regulator (3) as soon as pure working material starts coming from the return tube (6).
9. Close return valve (2).
10. Point the spray gun, without nozzle, into the tank (8) and open it.
11. Slowly open pressure regulator (3).  
Be ready to switch from air to working product and prevent back spray.
12. As soon as pure working material without air bubbles is flowing, close pressure regulator (3).
13. Close and secure the spray gun.
14. Carry out pressure relief in accordance with Chapter Pressure Relief / Work Interruption [►► 38].
15. Dispose of the contents of the tank (8) according to the local regulations.

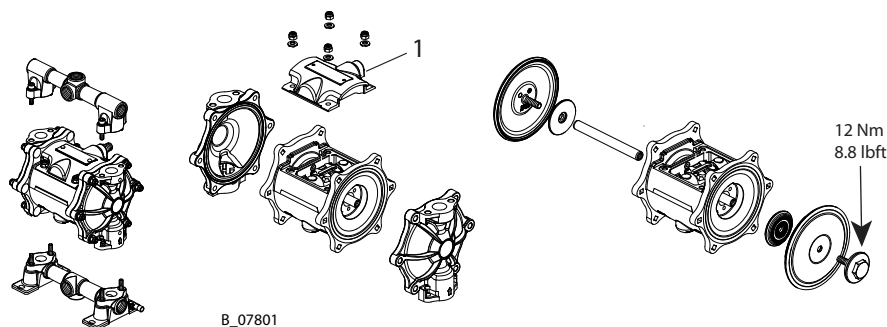
**If the pump doesn't start up, carry out the following steps:**

1. Close the air cut-off valve (4).
2. Turn the pressure regulator (3) counterclockwise (0 bar pressure).
3. Open the air cut-off valve (4).
4. Turn the pressure regulator (3) clockwise until the pump starts.

If necessary, repeat the operation several times.

### 8.3 REPLACING THE DIAPHRAGM (PREVENTIVE MAINTENANCE)

Mark the coupled parts (diaphragm covers, manifold, covers) with a felt-tip pen so as to make subsequent reassembly easier.



#### Info

When executing the following operations it is imperative to avoid any rotation of the shaft in the motor block!



#### Disassembly

1. Remove the suction and delivery manifolds.
2. Disassemble the fastening nuts and remove the outer diaphragm covers. Dismount the pressure side cover (1).
3. Hold the end nut of the outer diaphragm disc with a wrench. Loosen the end nut of the other diaphragm disc and dismount it.

4. Remove the released diaphragm with its corresponding internal disc, and remove the shaft from the motor block.
5. Clamp the end of the shaft released from the diaphragm in a bench vice (with soft jaws to avoid damaging it) and remove the external diaphragm disc from the opposite end of the shaft. Then remove the second diaphragm with its internal disc.

### Assembly

1. Assemble the new diaphragm with its internal disc and properly fasten it to the relevant external disc.
2. Remove the shaft from the bench vice and put it in the motor block. Grease the shaft inside and outside (beyond the underside of the motor block). Thereby move the shaft into different positions. See Chapter Spare Parts [►► 56].
3. Mount the inner diaphragm disc, the diaphragm and the outer disc and tighten them properly onto the nut of the opposite outer discs using two wrenches.
4. Attach the silencer and the pressure side cover. Check the correct positioning of the cover and its seal.
5. Attach the outer diaphragm cover and the manifolds. Ensure correct position of seals of the ball valves when doing so.
6. Screw on and tighten the cover screws. Fasten the manifold screws. Apply the correct torque, in accordance with Chapter Spare Parts [►► 56].

### 8.4 CLEANING/REPLACEMENT OF THE SUCTION AND DELIVERY NON-RETURN VALVES

1. Remove the suction and delivery manifold.
2. Remove the seals, seats and balls from the diaphragm covers and the manifold's housings.
3. Check the condition of wear of the ball guide/stops inside the diaphragm cover and manifold. Replace if worn.
4. Remove all dirt particles as well as hardened product residues. Check the balls and seats for excessive wear. Clean or replace the components.
5. Clean the contact surfaces of the manifolds and the diaphragm cover and mount the components. Apply the correct torque, in accordance with Chapter Spare Parts [►► 56].

It is recommended that the static seals be replaced when reassembling.

### 8.5 REPLACEMENT OF THE REVERSING VALVE

1. Dismount the pressure side cover and remove the reversing valve.
2. To clean it, blow the housing cavity of the reversing valve out with a jet of compressed air (wear safety goggles).
3. Install the new reversing valve. When doing so, apply the correct torque (see figure in Chapter Replacing the Diaphragm (Due to Breakage) [►► 50]). Mount the valve slider on one of the stroke stop positions. There are four possible positions, each of them is suitable. Attach the pressure side cover.

During the performance of the operations described above, check the positioning of the valve's seals and cover including the seal. Apply the correct torque, in accordance with Chapter Spare Parts [►► 56]. The reversing valve of the pump is lubricated at the factory and does not need any lubrication.

## 9 TROUBLESHOOTING AND RECTIFICATION

Problem	Cause	Remedy
The pump does not work.	The air motor does not work or stops.	Close the air cut-off valve, increase the pressure, then open the air cut-off valve immediately.
	No pressure indication (pressure regulator defective)	Disconnect compressed air supply briefly or repair or replace the pressure regulator.
	The delivery line is clogged.	Check the delivery line.
	Insufficient compressed air supply.	Check the compressed air supply.
	The filter in the delivery line is clogged (if installed).	Clean or replace the filter.
The device is working (i.e., the pump is moving), but no fluid is delivered.	The suction filter is clogged (if installed).	Carefully clean the filter.
	No fluid is available at the pump's inlet.	Check the fluid level in the tank or container.
	The suction tube is clogged or leaking (is possibly sucking air in from the atmosphere).	Check the suction tube. Replace it if necessary.
The product flow is suspended.	The suction tube is partially clogged.	Check the suction tube. Replace it if necessary.
	Cavitation (air bubbles in the liquid)	Check the suction in the tank. Exclude air suction due to high viscosity.
	The non-return valve doesn't completely close.	Check for impurities on the valve seats. Replace the non-return valves if necessary.
The pump supply decreases while working.	Partial clogging of the delivery line.	Check the delivery line.
	Deviations in product characteristics (such as viscosity).	Check the product characteristics.
	Ice formation inside the air outlet pipes.	Check the compressed air quality. Install a condensation separator in the air line. Install an air dryer if necessary. If necessary, install an oiler and fill it with special de-icing fluid.
The pump supply decreases during work, and tends to stop completely.	The non-return valves' guides in the delivery manifold are worn-out.	Replace the delivery manifold (or in the case of plastic pumps, replace the insert).
The product delivery valve is closed, nevertheless the pump continues to run even if the air cut-off valve is closed.	The product delivery valve or the delivery manifold leaks.	Check the product delivery valve and the seals of the delivery manifold.
	Dirty or worn-out non-return valves in the delivery and suction manifold.	Clean the non-return valves and replace them if they are worn.

If none of the causes of malfunction mentioned are present, the defect can be remedied by a WAGNER service center.



## 10 REPAIRS

### 10.1 REPAIR PERSONNEL

Repair work should be undertaken carefully by qualified and trained personnel. They should be informed of specific hazards during their training.

The following hazards may arise during repair work:

- risk to health from inhaling solvent vapors,
- use of unsuitable tools and aids.

A skilled person must check to ensure that the device is in a reliable state after it is repaired. A function test should be performed.

### 10.2 REPAIR NOTES

#### **DANGER**

##### **Incorrect maintenance/repair!**

Danger to life and equipment damage.

- ▶ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
- ▶ Use only WAGNER original spare parts and accessories.
- ▶ Only repair and replace parts that are listed in the spare parts chapter and that are assigned to the device.
- ▶ Before all work on the device and in the event of work interruptions:
  - ▶ Relieve the pressure from the spray gun, product hoses and all devices.
  - ▶ Secure the spray gun against actuation.
  - ▶ Switch off the energy and compressed air supply.
  - ▶ Disconnect the control unit from the mains.
- ▶ Observe the operating and service manual for all work.



#### **Before repair work**

It should be ensured that the unit is in the following state before carrying out any work on it:

1. Flush and clean the system according to Chapter Decommissioning and Cleaning [▶▶ 41].
2. Interrupt the air supply.
3. Depending on the operation, disconnect the product and air-side connection pipes.
4. Remove the pump from the base or support it is fastened to.

#### **After repair work**

1. Carry out safety checks in accordance with Chapter Safety Checks and Maintenance Intervals [▶▶ 42].
2. Put the system into operation in accordance with Chapter Commissioning [▶▶ 35] and check for leaks in accordance with Chapter Function Test after Repair Work [▶▶ 52].
3. Have the system checked for safe condition by a skilled person.
4. Carry out functional check in accordance with Chapter Function Test after Repair Work [▶▶ 52].

### 10.3 TOOLS

The following tools are required for assembling and disassembling the device (if possible, always bring entire tool sets with you):

- Torque wrench set
- Allen wrench set

### 10.4 CLEANING THE PARTS AFTER DISASSEMBLY

#### **WARNING**

##### **Incompatibility of cleaning agent and working medium!**

Risk of explosion and danger of poisoning by toxic gases.

- Examine the compatibility of the cleaning agents and working media on the basis of the safety data sheets.



#### **Please note:**

1. Thoroughly clean all reusable parts with a suitable cleaning agent.
2. All dismantled parts have to be clean and dry after cleaning. Care should be taken that these parts remain free of solvents, grease or sweat from the hands (salt water). Perform cleaning and mounting tasks wearing gloves.

### 10.5 ASSEMBLY OF THE DEVICE

In Chapter Spare Parts [► 56] the order numbers for device spare parts can be found, as well as for wearing parts such as seals.

1. Defective parts, O-rings and seal sets must always be replaced.
2. Use greases and glues in accordance with Chapter Spare Parts [► 56].
3. Observe torque specifications in Chapter Spare Parts [► 56].

#### **Assembly Aids**

Order no.	Quantity	Designation
3201587	1 pc $\triangleq$ 50 ml	Loctite® 577
9992831	1 pc $\triangleq$ 50 ml	Loctite® 542
Z125.00	1 pc $\triangleq$ 1 kg	Grease

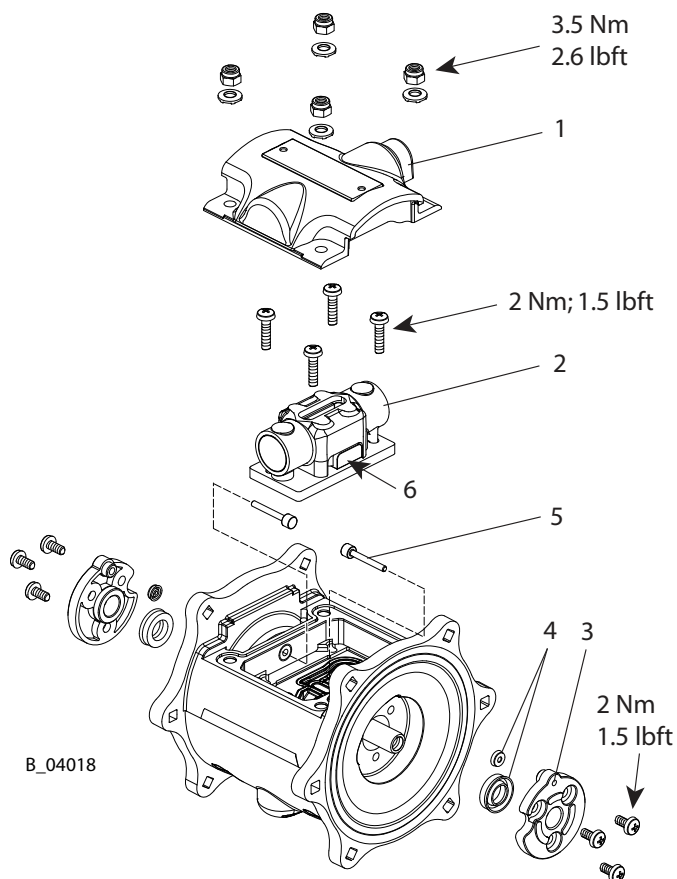
#### **Brand notice**

The brands specified in this document are property of the respective owners. Loctite, for example, is a registered brand of Henkel.

### 10.6 REPLACING THE DIAPHRAGM (DUE TO BREAKAGE)

If the diaphragms are replaced as a result of breakage, all the internal parts of the motor must be cleaned and the condition of the seals and reversing valve, which may have been damaged by contact with the pump fluid, must be checked.


Mark the coupled parts (diaphragm covers, manifold, covers) with a felt-tip pen so as to make subsequent reassembly easier.



1. Dismantle the motor in accordance with Chapter Replacing the Diaphragm (Preventive Maintenance) [►► 46].
2. Remove the reversing valve (2).
3. Remove the shaft's plastic bushings (3) located at each end of the motor block, the lip seals (4) and the feeler pins (5).
4. Clean all the components, openings and spaces within the motor block. Blow the housing cavity of the reversing valve out thoroughly with a jet of compressed air (wear safety goggles).
5. Check the condition of the reversing valve. If necessary replace.
6. Grease feeler pins (5).
7. Reassemble all parts described in section 3 and ensure that the sealing lips are correctly aligned (see Chapter Spare Parts [►► 56], exploded view).
8. Grease feeler pins (5) with lip seal (4) once more from outside.
9. Put the reversing valve back in its housing. When doing so, apply the correct torque. Position the valve slider (6) on one of the stroke stop positions. There are four possible positions, each of them is suitable.
10. Assemble the remaining components and reassemble the motor in accordance with Chapter Replacing the Diaphragm (Preventive Maintenance) [►► 46].

## 11 FUNCTION TEST AFTER REPAIR WORK

After all repairs, the device must be checked for safe condition before recommissioning. The necessary scope of inspection and testing depends on the repair carried out and must be documented by the repair personnel.

Activity	Aid tools
<b>1. EX-relevant tests</b>	
<p>▶ Check the ground connection between the corresponding ground connection of the pump and the frame/trolley, and between the individual parts of the frame/trolley:            &lt;100 kΩ</p> <p><b>These tests are -relevant!</b></p>	Ohmmeter
<b>2. Leaktightness check</b>	
<ol style="list-style-type: none"> <li>1. Connect the pump to the air supply (6 bar).</li> <li>2. To perform a tightness check on the device, the product pressure with the flushing agent is slowly increased in increments until the maximum pressure indicated on the type plate is reached.</li> <li>3. Close pump outlet.</li> <li>4. Allow to stand in this position for 0.5-1 minute and listen for audible blowing off.</li> <li>5. When the air supply is turned off, a drop in pressure must be watched for.</li> </ol>	Air motor: Test medium: Compressed air Leak spray Fluid section: Test medium: Suitable flushing agent
<b>3. General checks</b>	
<ol style="list-style-type: none"> <li>1. Check the tightening torques of various screws; see Chapter Spare Parts [▶ 56].</li> <li>2. Check all fittings.</li> <li>3. Empty device (Chapter Emptying Pump [▶ 44]) and relieve pressure (Chapter Pressure Relief / Work Interruption [▶ 38]).</li> <li>4. Check the functionality of the frame or transport trolley. Check whether the pump is mounted horizontally on the frame.</li> </ol>	Torque wrench Visual check

## **12 DISPOSAL**

### **12.1 DEVICE**

When the devices must be scrapped, please differentiate the disposal of the waste materials.

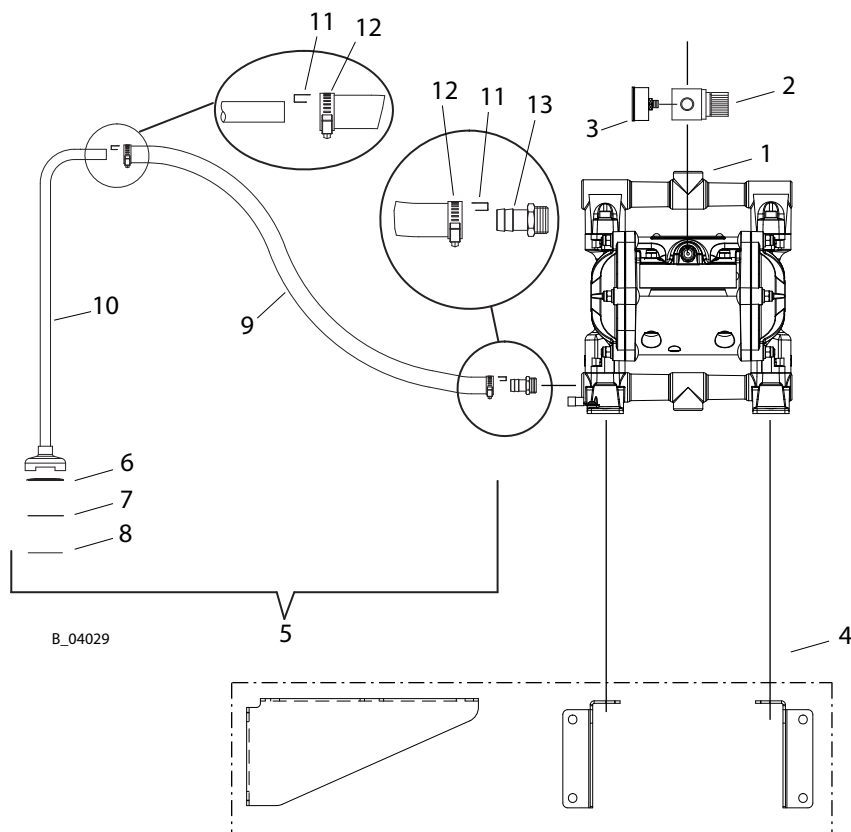
The following materials have been used:

- Stainless steel
- Aluminum
- Elastomers
- Plastics
- Carbide

### **12.2 CONSUMABLE PRODUCTS**

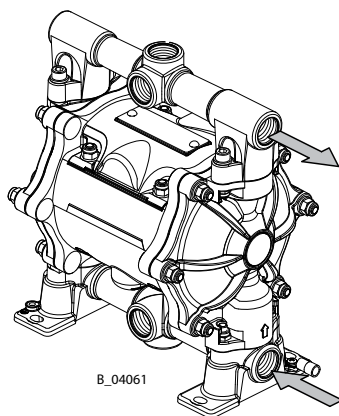
Consumable products (lacquers, adhesives, flushing and cleaning agents) must be disposed of in accordance with all applicable legal requirements.

## 13 ACCESSORIES

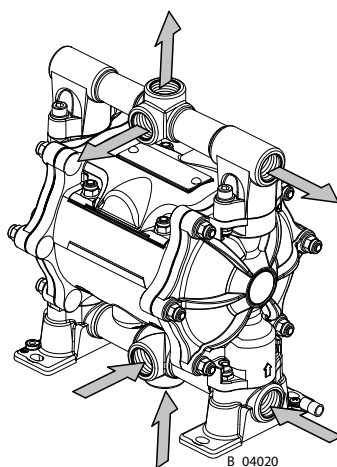


Pos	K	Order no.	Designation
1	--		ZIP pump
2		P123.00	Pressure regulator
3		9998677	Pressure gauge
4		T760.00M	Wall mount
5		T406.00	Suction hose, stainless steel, complete
6		H401.07	Filter support disc
7		T453.03	Suction hose filter
8		H206.03	Suction hose spring
9		S402.06A	Solvent resistant suction hose
10		T420.00	Suction tube, stainless steel
11		E0107.03	Contact clip, stainless steel
12		R601.00	Hose clamp
13		B274.03	Hose fitting, stainless steel
13		M208.04	Hose fitting, nickel-plated brass

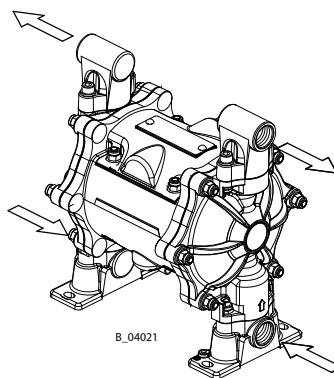
## Connections Configurations



LEFT/LEFT U55x.xxxx1



UNIVERSAL / UNIVERSAL  
U55x.xxxx7  
U551.303



INDEPENDENT / INDEPENDENT  
U55x.xxxx8

## 14 SPARE PARTS

### 14.1 HOW TO ORDER SPARE PARTS

Always supply the following information to ensure delivery of the right spare part:

#### **Order number, designation and quantity**

The quantity need not be the same as the number given in the quantity column „Stk“ on the list. This number merely indicates how many of the respective parts are used in each component.

The following information is also required to ensure smooth processing of your order:

- billing address
- delivery address
- name of the person to be contacted in the event of any queries
- type of delivery (normal mail, express delivery, air freight, courier etc.)

#### **Identification in spare parts lists**

Explanation of column „K“ (marking) in the following spare parts lists:

♦ Wearing parts. Wearing parts are not included in the warranty.

★ = included in service set

● not part of the standard equipment but available as a special accessory

Explanation of order no. column:

-- Item not available as spare part.

/ Position does not exist.

### 14.2 NOTES ON USING SPARE PARTS

#### **DANGER**

##### **Incorrect maintenance/repair!**

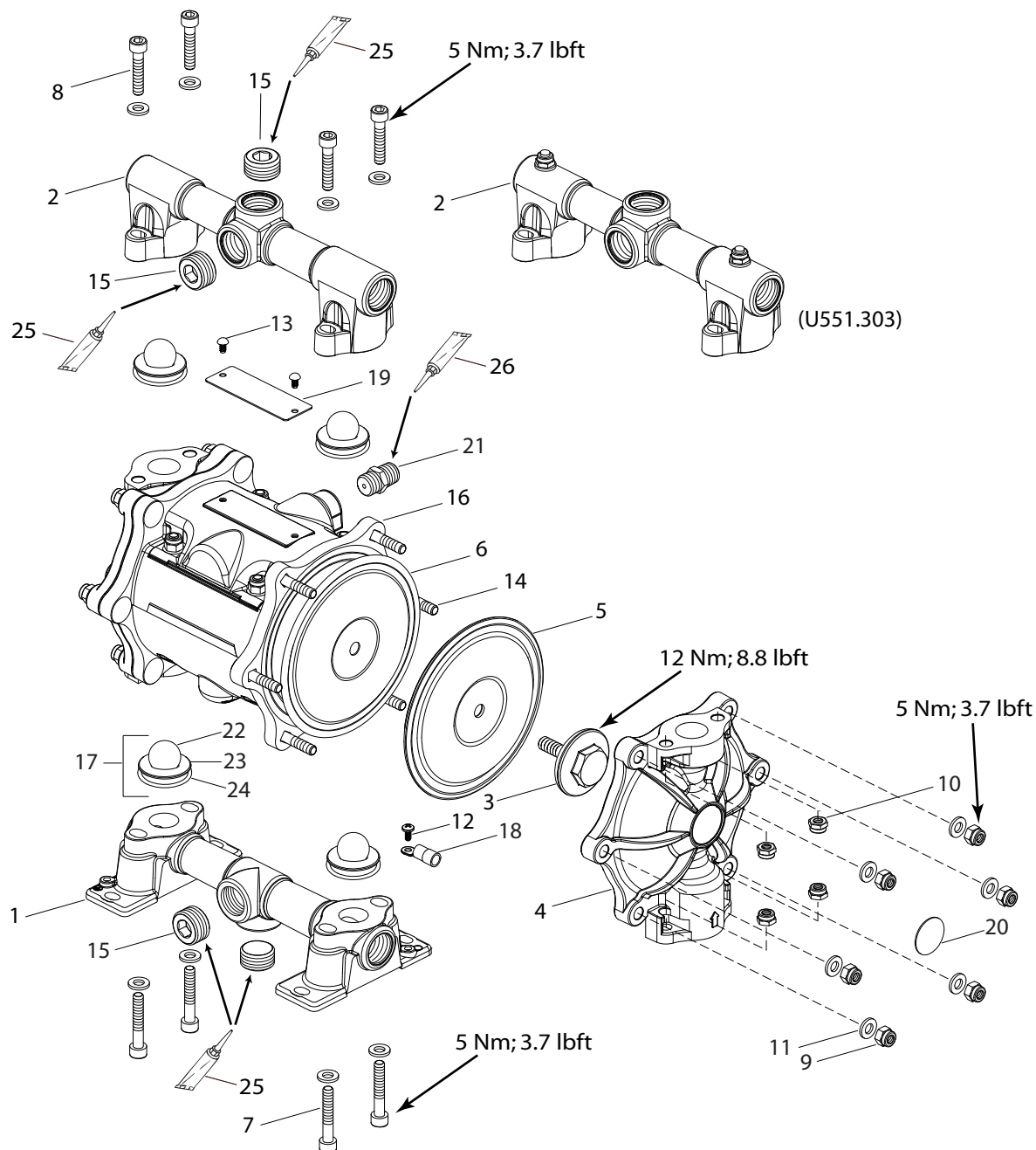
Danger to life and equipment damage.

- ▶ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
- ▶ Use only WAGNER original spare parts and accessories.
- ▶ Only repair and replace parts that are listed in the spare parts chapter and that are assigned to the device.
- ▶ Before all work on the device and in the event of work interruptions:
  - ▶ Relieve the pressure from the spray gun, product hoses and all devices.
  - ▶ Secure the spray gun against actuation.
  - ▶ Switch off the energy and compressed air supply.
  - ▶ Disconnect the control unit from the mains.
- ▶ Observe the operating and service manual for all work.





### 14.3 ZIP52 PUMP - METALLIC - UNIVERSAL CONNECTIONS



B\_04022

Pos	K	Stk	Order no.	Order no.	Order no.	Order no.	Order no.	Designation
		1	U550.ATRD7	U550.ATSS7	U550.STSS7	U551.303	U551.ATSS7	DDP ZIP
1		1	F184.01C		F188.03C		F184.01C	Suction manifold
2		1	F185.01C		F189.03C	T6133.00	F185.01C	Delivery manifold
3		2			F834.07R			Outer diaphragm disk
4		2	F978.01		F192.03		F978.01	Diaphragm cover

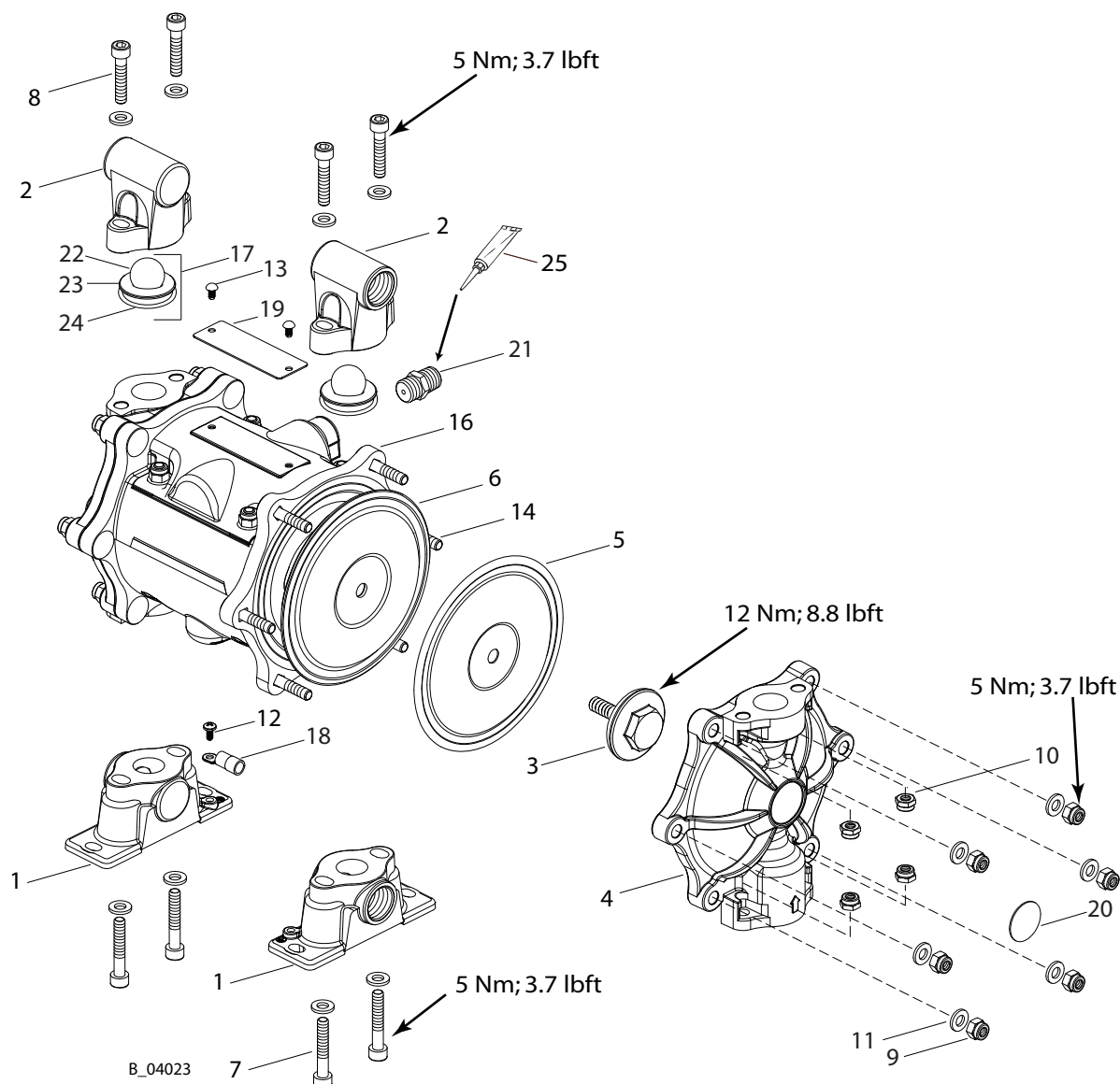
Pos	K	Stk	Order no.	Order no.	Order no.	Order no.	Order no.	Designation
5	★◆	2	G921.05					Product diaphragm
6	★◆	2	G921.06					Support diaphragm
7		4	9900333					Screw, M6x35
8		4	9900338		--		9900338	Screw, M6x30
8		4	--		9900333		--	Screw, M6x35
9		12	9910204					Self-locking nut, M6
10		8	9910204					Self-locking nut, M6
11		20	9920103					Washer 6
12		1	K1012.62					Screw
13		2	K1041.62					Rivet
14		12	K1044.62					Screw
15		4	M254.14A		M811.03B		M254.14A	Plug, 1/2"
16		1	T6103.00				T6103.00S	Motor
17	★◆	4	T6105.00C	T6105.00				Valve unit
18		1	Y622.00A					Lug
19		1	--					Cover type plate
20		2	--					Round type plate
21		1	B0177.14				B0177.14A	Nipple
22	★	4	K805.07D	K805.03				Ball
23	★	4	B0148.07R	B0148.03A				Ball seat
24	★●	4	L206.05					O-ring
25		1	3201587					Loctite® 577
26		1	9992831					Loctite® 542

♦ = wearing parts

\* = Included in service set

● = Included in O-ring set of product

#### 14.4 ZIP52 PUMP - METALLIC - INDEPENDENT CONNECTIONS



Pos	K	Stk	Order no.	Designation
		1	U550.ATSS8	DDP ZIP52
1		2	F184.01D	Suction manifold
2		2	F185.01D	Delivery manifold
3		2	F834.07R	Outer diaphragm disc
4		2	F978.01	Diaphragm cover
5	★◆	2	G921.05	Product diaphragm
6	★◆	2	G921.06	Support diaphragm
7		4	9900333	Screw, M6x35
8		4	9900338	Screw, M6x30
9		12	9910204	Self-locking nut, M6
10		8	9910204	Self-locking nut, M6
11		20	9920103	Washer, 6

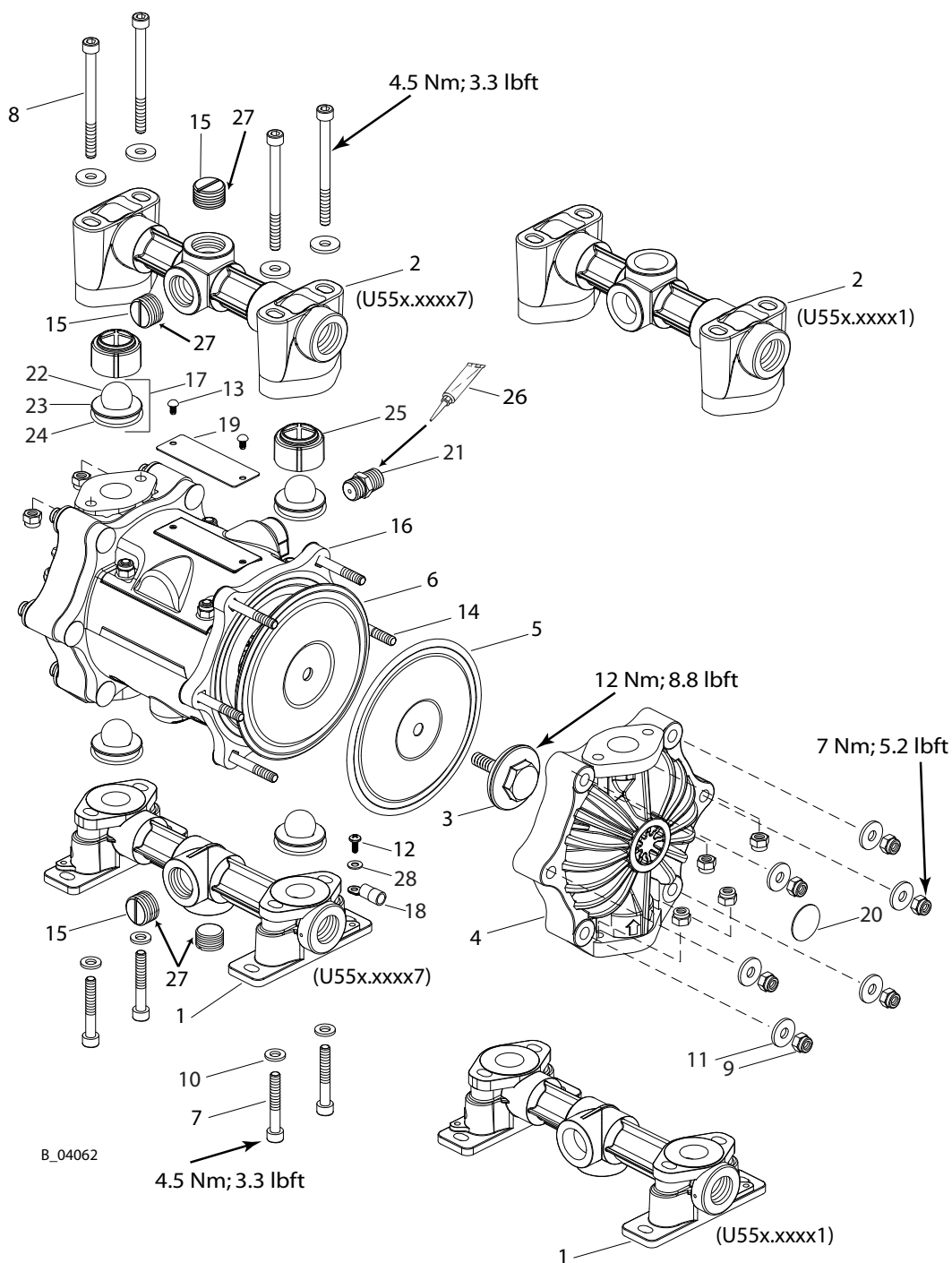
Pos	K	Stk	Order no.	Designation
12		1	K1012.62	Self-tapping screw
13		2	K1041.62	Rivet
14		12	K1044.62	Screw
15		--	--	--
16		1	T6103.00	Motor
17	* ♦	4	T6105.00	Valve unit
18		1	Y622.00A	Cable lug
19		1	--	Cover type plate
20		2	--	Round type plate
21		1	B0177.14	Fitting
22	*	4	K805.03	Ball
23	*	4	B0148.03A	Ball seat
24	* ●	4	L206.05	O-ring
25		1	9992831	Loctite® 542

♦ = wearing parts

\* = Included in service set

● = Included in O-ring set of product

### 14.5 ZIP52 PUMP - CONDUCTIVE ACETAL



Pos	K	Stk	Order no.	Order no.	Designation
		1	U552.GHSS7	U553.GTSS1	DDP ZIP52
1		1	F1017.07G-C	--	Suction manifold - universal
1		1	--	F833.07G-A	Suction manifold - left
2		1	F1016.07G-C	--	Delivery manifold - universal
2		1	--	F859.07G	Delivery manifold - left
3		2	F834.07D		External diaphragm disc

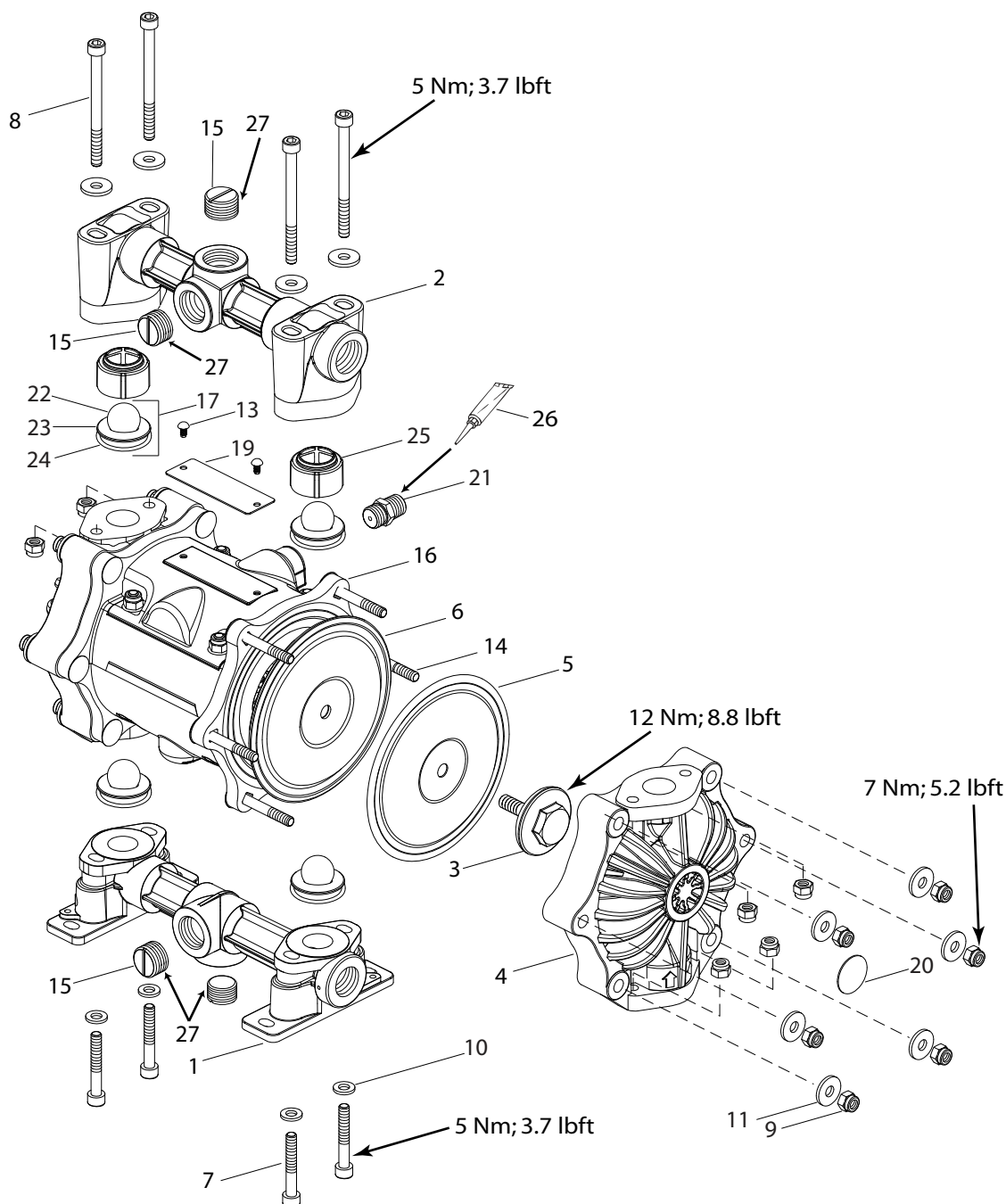
Pos	K	Stk	Order no.	Order no.	Designation
4		2	F831.07G-A		Conductive diaphragm cover
5	★ ♦	2	G921.07B	G921.05	Diaphragms
6	★ ♦	2	--	G921.06	Support diaphragm
7		4	9907050		Screw, M6x40
8		4	9907249		Screw, M6x75
9		20	9910204		Self-locking nut, M6
10		4	9920103		Washer 6
11		16	K508.62		Washer, 6x18
12		1	K1012.62		Screw
13		2	K1041.62		Rivet
14		12	K1043.62		Screw
15		4	M052.08	--	Plug, 1/2"
16		1	T6103.00	T6103.00S	Motor
17	★ ♦	4	T6105.00		Valve unit
18		1	Y622.00A		Lug
19		1	--		Cover type plate
20		2	--		Round type plate
21		1	B0177.14	B0177.14A	Nipple
22	★	4	K805.03		Ball, 3/4"
23	★	4	B0148.03A		Seat
24	★ ●	4	L206.05		O-ring
25	♦	2	F856.07D		Ball guide
26		1	9992831		Loctite® 542
27		1	3051530	--	PTFE tape
28		1	K558.62		Washer

♦ = wearing parts

★ = Included in service set

● = Included in O-ring set of product

## 14.6 ZIP52 PUMP - POLYPROPYLENE - UNIVERSAL CONNECTIONS



B\_04024

Pos	K	Stk	Order no.	Order no.	Order no.	Designation
		1	U552.PTSS7	U553.PHSD7	U553.PTSS7	DDP ZIP52
1		1		F1017.07P-C		Suction manifold
2		1		F1016.07P-C		Delivery manifold
3		2		F834.07P		Outer diaphragm disc
4		2		F831.07P-A		Diaphragm cover
5	★◆	2	G921.05	G921.07B	G921.05	Product diaphragm

Pos	K	Stk	Order no.	Order no.	Order no.	Designation
6	★ ♦	2	G921.06	--	G921.06	Support diaphragm
7		4		9907050		Screw, M6x40
8		4		9907249		Screw, M6x75
9		20		9910204		Self-locking nut, M6
10		4		9920103		Washer, 6
11		16		K508.62		Washer, 6x18
12		--		--		--
13		2		K1041.62		Rivet
14		12		K1043.62		Screw
15		4		M052.08		Plug, 1/2"
16		1	T6103.00	T6103.00S		Motor
17	★ ♦	4	T6105.00	T6105.00I	T6105.00	Valve unit
18		--		--		--
19		1		--		Cover type plate
20		2		--		Round type plate
21		1	B0177.14	B0177.14A		Fitting
22	★	4	K805.03	K805.07D	K805.03	Ball
23	★	4		B0148.03A		Ball seat
24	★ ●	4		L206.05		O-ring
25	♦	2		F856.07P		Ball's guide insert
26		1		9992831		Loctite® 542
27		1		3051530		PTFE tape

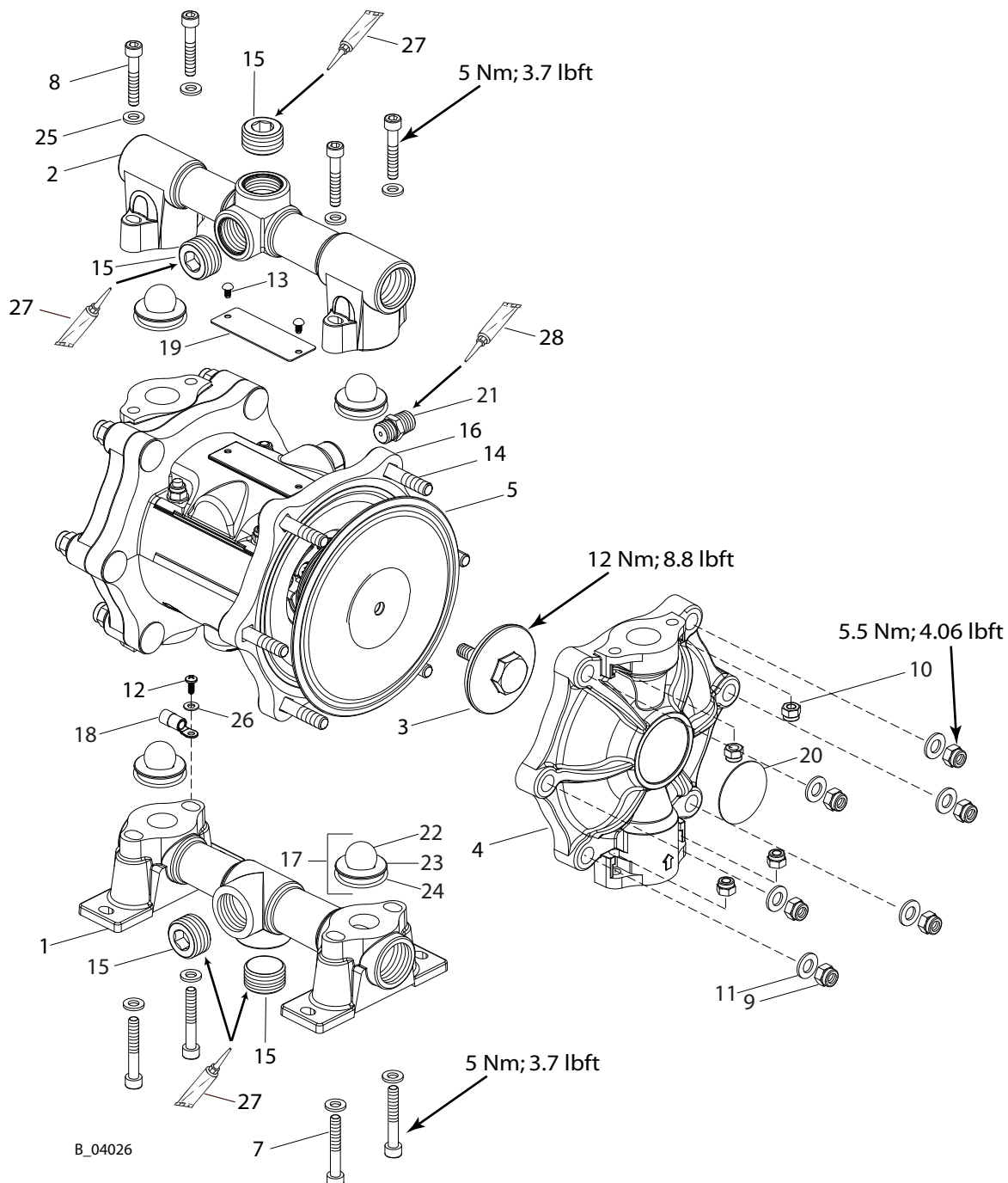
♦ = wearing parts

★ = Included in service set

● = Included in O-ring set of product



## 14.7 ZIP80 PUMP - ALUMINUM - UNIVERSAL CONNECTIONS



Pos	K	Stk	Order no.	Designation
		1	U555.ATSS7	DDP ZIP80
1		1	F186.01C	Suction manifold
2		1	F187.01C	Delivery manifold
3		2	F838.07R	Outer diaphragm disk
4		2	F981.01	Diaphragm cover
5	★◆	2	G922.07AB	Diaphragm
6		--	--	--

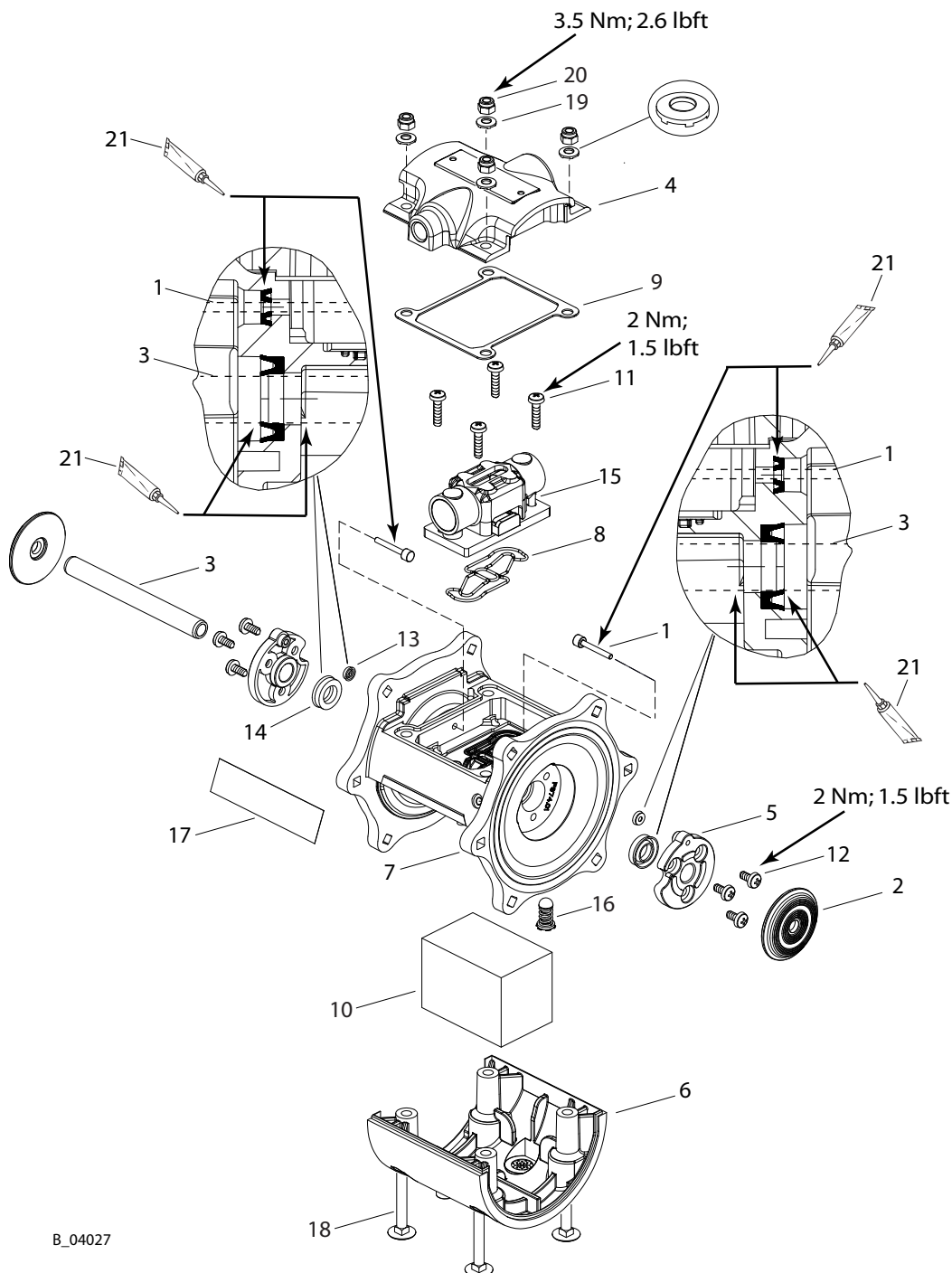
Pos	K	Stk	Order no.	Designation
7		4	9907050	Screw, M6x40
8		4	9900333	Screw, M6x35
9		12	9910208	Nut M8
10		12	9910204	Self-locking nut, M6
11		12	9920102	Washer 8
12		1	K1057.62	Screw
13		2	K1041.62	Rivet
14		12	K1053.62	Screw
15		4	M405.24	Plug, 3/4"
16		1	T6104.00	Motor
17	★ ♦	4	T6106.00	Valve unit
18		1	Y622.00A	Lug
19		1	--	Cover type plate
20		2	--	Round type plate
21		1	B0177.14	Nipple
22	★	4	K803.03	Ball
23	★	4	B0149.03A	Ball seat
24	★ ●	4	L208.05	O-ring
25		8	9920103	Washer 6
26		1	K558.62	Washer
27		1	3201587	Loctite® 577
28		1	9992831	Loctite® 542

♦ = wearing parts

★ = Included in service set

● = Included in O-ring set of product

## 14.8 ZIP MOTOR



Pos	K	Stk	Zip 52 Order no.	ZIP 52 PF Order no.	Zip 80 Order no.	Designation
		1	T6103.00	T6103.00S	T6104.00	Motor
1		2		B0146.04		Feeler pin
2		2		B0147.71		Inner diaphragm disc
3		1	B0150.03	B0150.03S	B0150.03	Shaft
4		1		F194.91		Cover (pressure side)

Pos	K	Stk	Zip 52 Order no.	ZIP 52 PF Order no.	Zip 80 Order no.	Designation
5	* ♦	2	F829.07			Shaft guide bushing
6		1	F830.07			Cover (exhaust side)
7		1	T6103.00A		T6104.00A	Motor block with safety valve
8	♦	1	G925.06			Reversing valve seals
9	♦	1	G7020.06			Pressure cover seals
10	♦	1	H618.07			Silencer
11		4	K1038.62			Screw
12		6	K1039.62			Screw
13	* ♦	2	L470.06			Lip seal
14	* ♦	2	L471.06			Lip seal
15		1	P4003.00			Reversing valve (*)
16		1	see pos. 7			Safety valve (**)
17		1	2416550			Side label
18		4	K1040.03			Screw
19		4	3155401			Contact washer
20		4	K311.03			Self-locking nut M6
21			Z125.00			High-performance grease

(\*) Includes pos. 8 and 9

(\*\*) Not available separately

#### 14.9 SERVICE SETS

Pump No.	Diaphragm	Valve seat	Valve ball	Service set	O-ring set	Air valve set
U550.ATRD7	PTFE	PPS	Acetal (POM)	T9080.00A	T9077.00	P4003.00
U550.ATSS7	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U550.ATSS8	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U550.STSS7	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U551.ATSS7	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U551.303	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U552.GHSS1	UHMWPE	Stainless steel	Stainless steel	T9080.00B	T9077.00	P4003.00
U552.GHSS7	UHMWPE	Stainless steel	Stainless steel	T9080.00B	T9077.00	P4003.00
U552.PTSS7	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U553.GTSS1	PTFE	Stainless steel	Stainless steel	T9080.00B	T9077.00	P4003.00

Pump No.	Diaphragm	Valve seat	Valve ball	Service set	O-ring set	Air valve set
U553.PHSD7	UHMWPE	Stainless steel	Acetal (POM)	T9080.00G	T9077.00	P4003.00
U553.PTSS7	PTFE	Stainless steel	Stainless steel	T9080.00	T9077.00	P4003.00
U555.ATSS7	PTFE	Stainless steel	Stainless steel	T9085.00	T9084.00	P4003.00

**Service set** comprising:

- See spare parts lists

**O-ring set** comprising:

- 4 O-rings for the valve units (non-return valves)

**Air valve set** comprising:

- 1 reversing valve
- 1 reversing valve seal
- 1 pressure cover seal

## 15 DECLARATION OF CONFORMITY

### 15.1 UK DECLARATION OF CONFORMITY

#### 15.1.1 Ex Versions

**A: Versions made of metal (aluminum and stainless steel)**

**B: Versions made of conductive acetal**

We hereby declare that the supplied version of diaphragm pumps and spray packs:

Type
ZIP52 (with Ex identification)
ZIP52 PF (with Ex identification)
ZIP80

complies with the following guidelines:

SI 2016/1107	SI 2008/1597
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Applied standards, in particular:

BS EN ISO 12100:2010	BS EN 14462:2015
BS EN 809:1998+A1:2009	BS EN 12621:2006+A1:2010
BS EN ISO 4413:2010	BS EN 1127-1:2019
BS EN ISO 4414:2010	BS EN ISO 80079-36:2016
BS EN ISO 13732-1:2008	BS EN ISO 80079-37:2016

Applied national technical standards and specifications, in particular:

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**Identification:**

**UK**  **CA** II 2 G Ex h IIB T4 Gb X

#### UK Declaration of Conformity

The UK Declaration of Conformity is enclosed with this product. If needed, further copies can be ordered through your WAGNER dealer by specifying the product name and serial number.

Order number: 2334618

#### 15.1.2 Non-Ex Versions

**C: Non-metallic versions (non-conductive polypropylene)**

We hereby declare that the supplied version of diaphragm pumps and spray packs:

Type
ZIP52
ZIP52 PF

complies with the following guidelines:

SI 2008/1597
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Applied standards, in particular:

BS EN ISO 12100:2010	BS EN ISO 13732-1:2008
BS EN 809:1998+A1:2009	BS EN 14462:2015
BS EN ISO 4413:2010	BS EN 12621:2006+A1:2010
BS EN ISO 4414:2010	

Applied national technical standards and specifications, in particular:

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**Identification:**



**UK Declaration of Conformity**

The UK Declaration of Conformity is enclosed with this product. If needed, further copies can be ordered through your WAGNER dealer by specifying the product name and serial number.

Order number: 2334619













Order number DOC 2429104  
Edition 09/2021

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Version D



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